



| ITEM NO. | NO. RECD | PART NO. | PART NAME |
|----------|----------|----------|-----------------------|
| 1 | | 5273548 | POWER END ASSEMBLY: |
| 2 | | 5260310 | FLUID CYLINDER GROUP: |
| 3 | | 5273637 | ATTACHING GROUP: |
| 4 | | 5273635 | CYLINDER GROUP: |
| 5 | | 3267699 | PISTON CUP: 1/4" |
| 6 | | 5266228 | LIT KIT: |

| | | | |
|----|---|---------|--|
| 7 | 4 | 5260142 | VALVE SEAT: |
| 8 | 4 | 1219610 | CAGE: |
| 9 | 4 | 5253499 | DISC & SPRING ASSEMBLY: |
| 10 | 2 | 1219614 | VALVE COVER: |
| 11 | 6 | 1177394 | O-RING: 1 3/8" OD X 1/8" NOM., BUNA-N |
| 12 | 1 | 1255887 | VALVE COVER CLAMP: |
| 13 | 1 | 1100064 | HEX HD CAP SCREW: 1/2-13 X 1 1/2" LG. |
| 14 | 1 | 5257095 | FLUID CYLINDER: |
| 15 | 2 | 1279148 | UMBRELLA: BLACK |
| 16 | 2 | 1269388 | UMBRELLA WASHER: |
| 17 | 2 | 1101339 | O-RING: 1/16" OD X 1/16" NOM., BUNA-N |
| 18 | 1 | 1177200 | CAPPLUG: INT. 12 |
| 19 | 1 | 1177201 | CAPPLUG: INT. 14 |
| 20 | 3 | 1101262 | HEX HD CAP SCREW: 3/8-16 X 5" LG. |
| 21 | 4 | A91684 | CYLINDER GASKET: |
| 22 | 2 | 1279920 | CERAMIC CYLINDER: |
| 23 | 2 | 1282635 | PISTON HOLDER: |
| 24 | 2 | 5257216 | PISTON WASHER: |
| 25 | 2 | 1284516 | HEX HD CAP SCREW: 5/16-18 X 1 1/2" LG. |
| 26 | 2 | 1285170 | SEAL RING: |
| 27 | 2 | 1177841 | O-RING: 2 1/8" OD X 1/8" BUNA-N |

* THESE COMPONENTS ARE LOCATED IN THE FLUID CYLINDER GROUP, ITEM ②
 * THESE COMPONENTS ARE LOCATED IN THE ATTACHING GROUP, ITEM ③
 * THESE COMPONENTS ARE LOCATED IN THE CYLINDER GROUP, ITEM ④

- NOTES:
- TORQUE FASTENERS PER FMC ENGR SPEC AS-22
 - TEST PUMP PER FMC ENGR SPEC AS-15
 - STAMP NAMEPLATE PER FMC ENGR SPEC AS-21
 - PAINT PUMP PER FMC ENGR SPEC CP-28

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Unless Otherwise Specified:
 All dimensions are in inches.
 Angles: 1/2°
 XX ±.015
 XXX ±.005
 Finish: Z25 P05

| REV | REV BOM | REV DIGITIZE | WAS | APPROV | JCF | DATE | ECN | BY | DATE | RELEASED FOR PRODUCTION | DRMANN | JMW | SCALE: | SIZE | DRAWING NO. |
|-----|---------|--------------|-----|--------|-----|----------|-----|----|------|-------------------------|--------|-----|--------|------|-------------|
| L | | | | | JCF | 05-08-98 | | | | | | | NONE | | 1280174 |
| K | | | | | JMW | 04-02-98 | | | | | | | | | 1280174 |
| REV | | | | | | | | | | | | | | | 1280174 |

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PUMP ASSEMBLY
 A0410, w/1/4" PACKING & SST DISC
 VALVE ASSEMBLIES