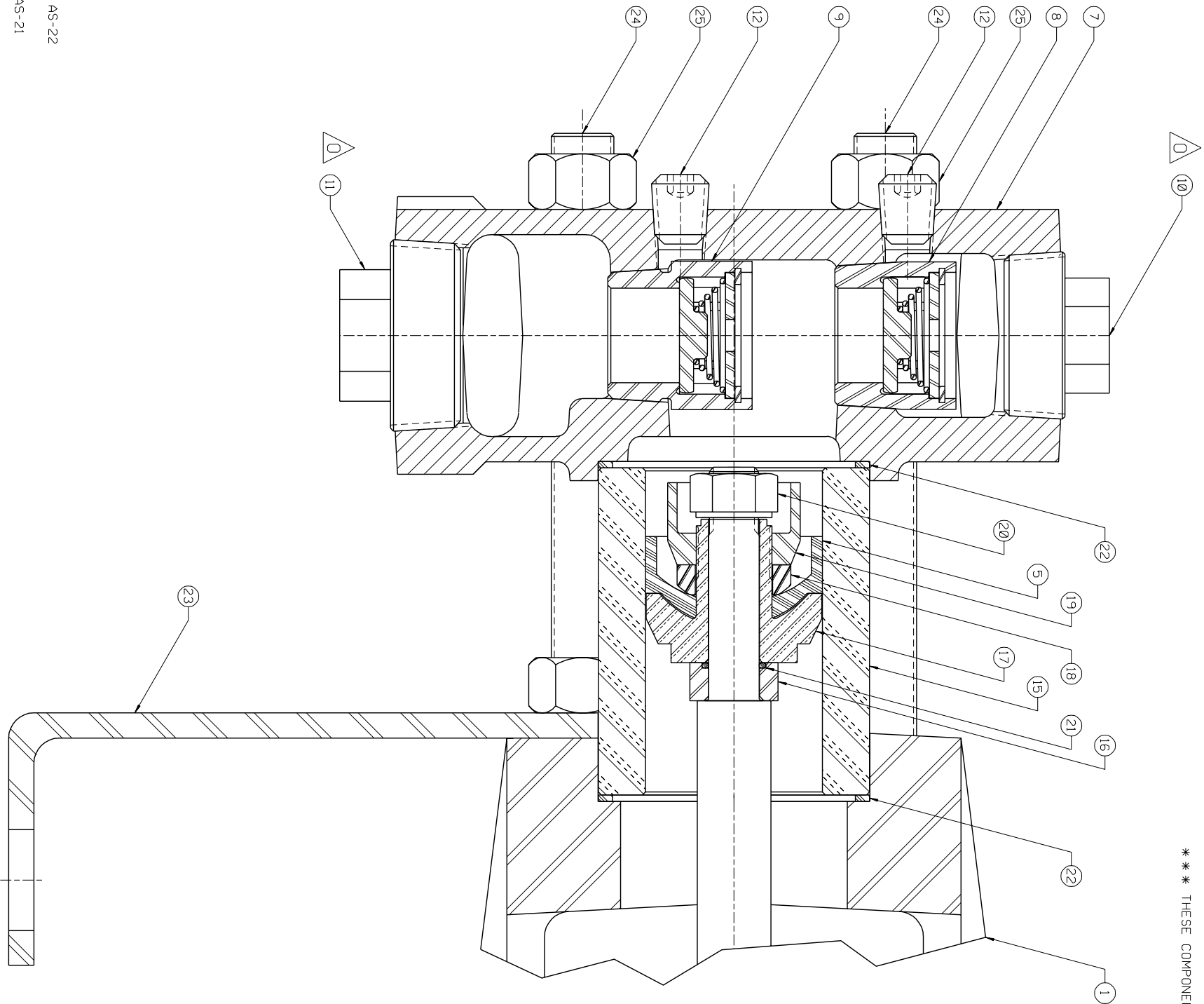


* THESE COMPONENTS ARE LOCATED IN THE FLUID CYLINDER GROUP, ITEM ②
* * THESE COMPONENTS ARE LOCATED IN THE CYLINDER/PISTON GROUP, ITEM ③
* * * THESE COMPONENTS ARE LOCATED IN THE ATTACHING GROUP, ITEM ④



NOTES:

- 1 TORQUE FASTENERS PER FMC ENGR SPEC AS-22
- 2 TEST PUMP PER FMC ENGR SPEC AS-15
- 3 STAMP NAMEPLATE PER FMC ENGR SPEC AS-21
- 4 PAINT PUMP PER FMC ENGR SPEC CP-20

ITEM	NO. REQD	PART NO.	PART NAME
①	1	3267920	POWER END ASSEMBLY: LH
②	1	3267919	FLUID CYLINDER GROUP:
③	3	P506546	CYLINDER/PISTON GROUP:
④	1	3268146	ATTACHING GROUP:
⑤	3	5259944	PISTON CUP: 1¾" OD, CARBOX, NITRILE
⑥	1	5266233	LIT KIT:

*	⑦	1	5266484	FLUID CYLINDER: DUCTILE IRON
*	⑧	3	5257291	VALVE ASSEMBLY: DISCHARGE
*	⑨	3	5257290	VALVE ASSEMBLY: SUCTION
*	⑩	2	5260800	PLUG: PIPE 1¼" NPT
*	⑪	2	5260799	PLUG: PIPE 1" NPT
*	⑫	4	1105666	PLUG: PIPE 1¼" NPT
*	⑬	1	1177202	CAPLUG: INT 17S (NOT SHOWN)
*	⑭	1	1177203	CAPLUG: INT 20S (NOT SHOWN)
*	⑮	3	1245739	CERAMIC CYLINDER: 1¾" ID
*	⑯	3	1284632	SEAL HOLDER: F/L06 PISTON CUP
*	⑰	3	3269025	CUP HOLDER: F/L0614 HY, AB
*	⑱	3	1278513	PLUNGER CUP WASHER: DELRIN
*	⑲	3	1284624	PLUNGER NUT: F/L06
*	⑳	3	8309	PLUNGER ROD NUT:
*	㉑	3	1101176	O-RING: ⅝" OD X⅝" NOM, NITRILE, DURO 70
*	㉒	6	1280024	CYLINDER GASKET: KV/BN
*	㉓	1	5254219	FRONT FOOT:
*	㉔	8	5255627	STUD: ⅝"-11 X 7.19 LG, ASTM 193 GR B7
*	㉕	10	1121513	NUT: HEX, 5/8-11, FIN C/Z
*	㉖	1	1187151	PETCOCK: ¼" BRASS ESSEX 64T (NS)

This drawing is the property of FMC Technologies, and may not be used, reproduced, published, or disclosed to others, without express authorization of FMC Technologies				FMC Energy Systems			
Unless Otherwise Specified: All dimensions are in inches All tolerances unless otherwise noted are: X.X ±.015 X.XX ±.005 X.XXX ±.003 Finish 125 RMS				PUMP ASSEMBLY L0614 DI, LH, W/1½" NPT X 1¼" NPT FLUID END, CARBOX, NITRILE PISTON & 450 SST DISC VALVE ASSEMBLIES			

0	REV BALLBOONS 10&11	APPROVED	DRG 04-15-83	RELEASED FOR PRODUCTION	ECN	DATE	CKD.	WES	05-05-99	SIZE	DRAWING NO.
N	REV & REDRAWN	SIX	08-19-98								
REV	WAS	ECN	BY	DATE	11907	06-27-94	APPD.	RMC	06-17-99	D	5257495