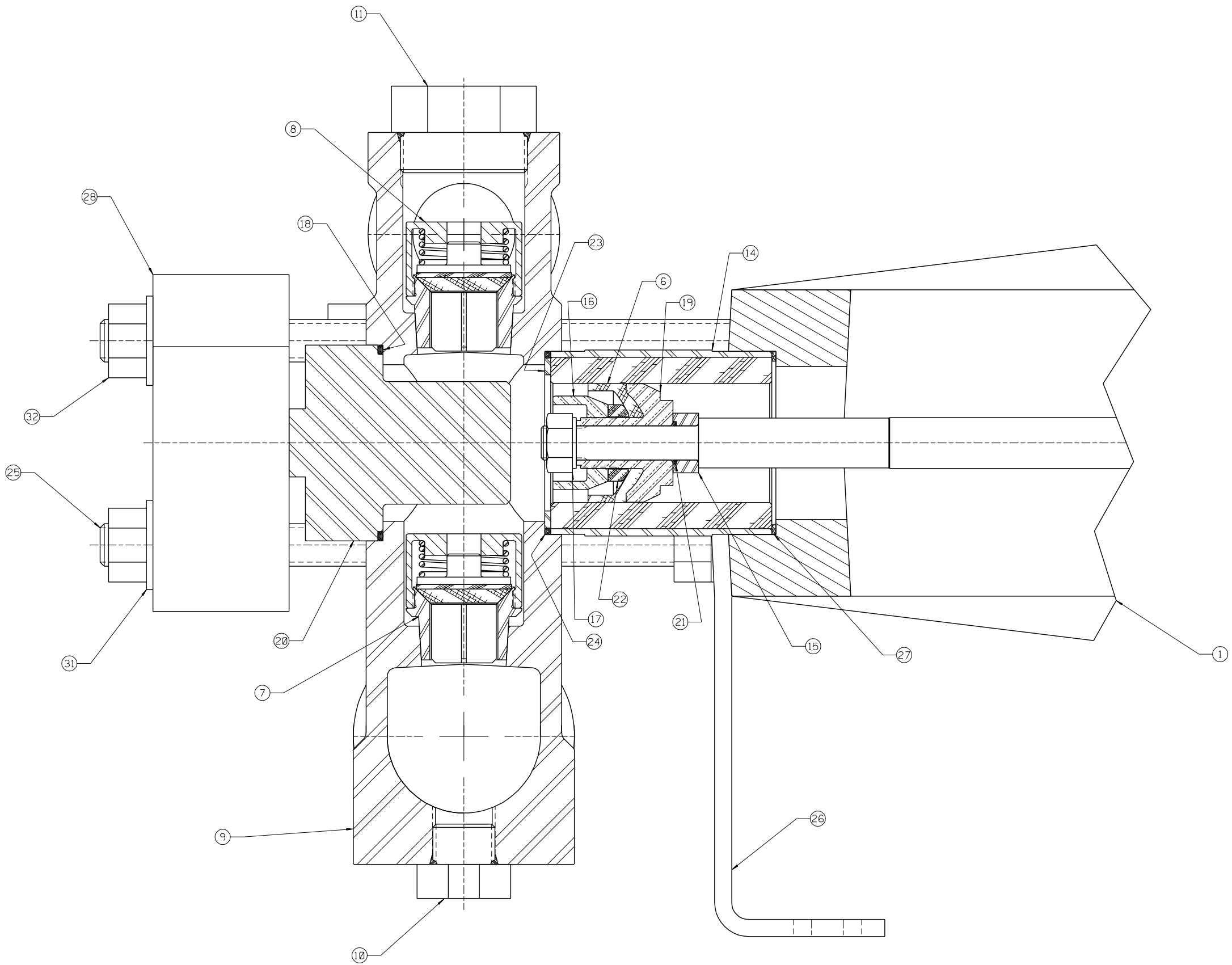


* THESE COMPONENTS ARE LOCATED IN THE FLUID CYLINDER GROUP, ITEM ②
* * THESE COMPONENTS ARE LOCATED IN THE CYLINDER/PISTON GROUP, ITEM ③
* * * THESE COMPONENTS ARE LOCATED IN THE ATTACHING GROUP, ITEM ④



ITEM	NO. REQD	PART NO.	PART NAME
①	1	3268532	POWER END ASSEMBLY: HYD. DRIVE
②	1	3268714	FLUID CYLINDER GROUP:
③	3	3268189	CYLINDER/PISTON GROUP:
④	1	5267679	ATTACHING GROUP:
⑤	1	P514112	OWNER'S MANUAL:
⑥	3	3267484	PISTON CUP: HSN
⑦	3	3267564	VALVE ASSEMBLY: SUCTION, AR
⑧	3	3267563	VALVE ASSEMBLY: DISCHARGE, AR
* ⑨	1	3268708	FLUID CYLINDER:
* ⑩	3	3265961	HEX HD PLUG: #14 P50N
* ⑪	3	3265963	HEX HD PLUG: #24 P50N
* ⑫	2	1177204	CAPLUG: INT. 24S (NOT SHOWN)
* ⑬	2	1177203	CAPLUG: INT. 20S (NOT SHOWN)
* * ⑭	3	5271698	CERAMIC CYLINDER:
* * ⑮	3	1284632	SEAL HOLDER:
* * ⑯	3	1284624	PISTON NUT:
* * ⑰	3	8309	HEX NUT: SPECIAL, BRASS
* * ⑱	3	3265960	O-RING: 2 13/16" OD X 3/32" NOM., BUNA-N
* * ⑲	3	3269025	CUP HOLDER:
* * ⑳	3	3268192	CYLINDER COVER:
* * ㉑	3	1101176	O-RING: 5/8" OD X 1/16" NOM., BUNA-N
* * ㉒	3	1278513	PISTON WASHER:
* * ㉓	3	5266488	SEAL RING:
* * ㉔	3	320444	O-RING: 2 1/2" OD X 3/32" NOM., BUNA-N
* * * ㉕	6	5260065	STUD: 5/8"-11 UNC-2A, 10.63 LG
* * * ㉖	1	5254219	FRONT FOOT:
* * * ㉗	3	1280024	CYLINDER GASKET:
* * * ㉘	3	5260055	CYLINDER COVER CLAMP:
* * * ㉙	1	5267123	LIQUID LEVEL GAGE: (NOT SHOWN)
* * * ㉚	2	5256759	STUD: 5/8"-11 UNC-2A, 7.69 LG(NOT SHOWN)
* * * ㉛	8	5259620	WASHER: 5/8"
* * * ㉜	10	5259621	NUT: 5/8"-11

NOTES:
1 STAMP NAMEPLATE WITH P.N., SERIAL NO., MODEL AND FOLLOWING RATINGS:

POWER	27 KW	36 HP
PRESSURE	13788 KPA	2000 PSI
FLOW RATE	106 LPM	28 GPM
SPEED	600 RPM	

2 TORQUE FASTENERS PER FMC ENGR SPEC AS-22
3 TEST PUMP PER FMC ENGR SPEC AS-15
4 PAINT PUMP PER FMC ENGR SPEC CP-20

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Unless Otherwise Specified:
Remove all burrs & sharp corners .005 R.
All diameters concentric unless .008 T.U.S.

Angles ±1/2°
.XX ±.015
.XXX ±.005
Finish 125 RMS
All dimensions are in inches

FMC FMC Corporation
Fluid Control Division
2825 W. Washington Box 1377
Stephenville, Texas 76401

PUMP ASSEMBLY
L0614 HV DI, W/2" NPT X 1 1/2" NPT FLUID END,
HSN PISTON CUPS, AR VALVE ASSEMBLIES &
HYD MOTOR MOUNT POWER END

RELEASED FOR PRODUCTION	DRAWN	MRM	06-26-96	SCALE:	NONE
ECN	DATE	CKD.	SL	06-27-96	SIZE
13204	06-27-96	APPD.	ARM	06-27-96	D

DRAWING NO.
3269446

B	REV BOM ITEM 5	06/27/96	DRG	05-03-01
REV	WAS	ECN	BY	DATE

3269446