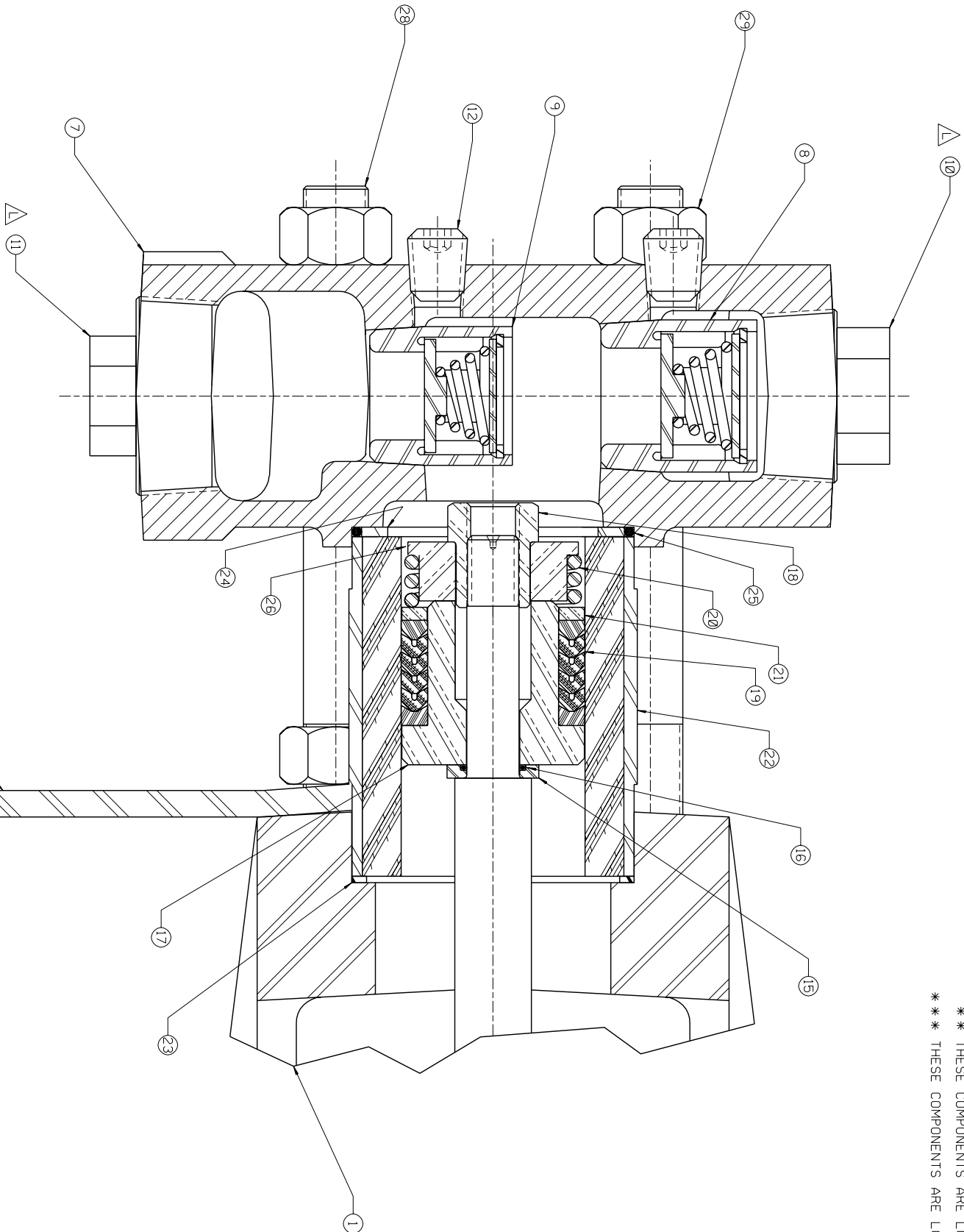


* THESE COMPONENTS ARE LOCATED IN THE FLUID CYLINDER GROUP, ITEM(2)
* * THESE COMPONENTS ARE LOCATED IN THE CYLINDER/PISTON GROUP, ITEM(3)
* * * THESE COMPONENTS ARE LOCATED IN THE ATTACHING GROUP, ITEM(4)



ITEM	NO. RECD	PART NO.	PART NAME
(1)	1	3267920	POWER END ASSEMBLY:
(2)	1	3267919	FLUID CYLINDER GROUP:
(3)	3	3267921	CYLINDER/PISTON GROUP:
(4)	1	3268146	ATTACHING GROUP:
(5)	1	3267533	MANUAL: L06 SC
(6)	1	5268272	INSTRUCTION SHEET:

*	(7)	1	5266484	FLUID CYLINDER:
*	(8)	3	5257291	VALVE ASSEMBLY: DISCHARGE
*	(9)	3	5257290	VALVE ASSEMBLY: SUCTION
*	(10)	2	5260800	PLUG: PIPE 1 1/4" NPT
*	(11)	2	5260799	PLUG: PIPE 1" NPT
*	(12)	4	1105666	PLUG: PIPE 1 1/4" NPT
*	(13)	1	1177202	CAP LUG: INT 17S (NOT SHOWN)
*	(14)	1	1177203	CAP LUG: INT 20S (NOT SHOWN)
*	(15)	3	1281655	PACKING CUP SEAL:
*	(16)	3	1101176	O-RING: 7/8" OD X 1/6" NOM, NITRILE
*	(17)	3	5266446	PACKING HOLDER:
*	(18)	3	5266445	PACKING NUT:
*	(19)	3	5259396	PACKING: V-RING
*	(20)	3	5265449	SPRING:
*	(21)	3	5265448	THROAT RING:
*	(22)	3	5271698	CERAMIC CYLINDER:
*	(23)	3	1280024	CYLINDER GASKET:
*	(24)	3	5266488	RING SEAL:
*	(25)	3	320444	O-RING: 2 1/2" ID X 3/32" NOM, NITRILE
*	(26)	3	5265447	SPRING COMPRESSOR:
*	(27)	1	5254219	FRONT FOOT:
*	(28)	8	5255827	STUD: 7/8"-11 UNC-2A X 7.19 LG
*	(29)	10	1121513	HEX NUT: 7/8"- 11
*	(30)	1	1187151	PETCOCK: 1/4" BRASS ESSEX (NOT SHOWN)

NOTES:

- 1 APPLY LOCTITE PIPE SEALANT WITH TEFLON (NO. 567) TO PIPE PLUGS (ITEM NOS. 9 & 10)
- 2 OIL PACKING (ITEM 18) BEFORE INSERTING INTO CYLINDER (ITEM 21)
- 3 TORQUE FASTENERS PER AS-22, INCREASE FLUID END ATTACHING NUT TORQUE TO 100 FT-LB
- 4 TEST PUMP PER ENGR SPEC AS-15
- 5 STAMP NAMEPLATE WITH FOLLOWING DATA:
MODEL...L0614 SC, LH
PART NO...5266482
PRESS...2000 PSI
FLOW...40 GPM
POWER...55 HP
- 6 PAINT PER CP-20

L	REVISED BALLOONS	36680	DES	05-16-06
K	REVISE BOM	13561	CH	01-03-96
J	REVISED & REDRAWN	13045	CH	07-12-95
REV	WAS		ECN	BY DATE

This drawing is the property of FMC Technologies and may not be used, reproduced, or modified without the written permission of FMC Technologies.				PUMP ASSEMBLY L0614 SC, LH, W/1 1/2" NPT X 1 1/4" NPT FLUID END, V-RING PISTON & 440 SST DISC VALVE ASSEMBLIES			
Unless Otherwise Specified: Remove all burrs & sharp corners. All & All diameters concentric with .0018 TIR. XX ±.015 XX ±.015 Finish 125 RMS All dimensions are in inches				FMC Technologies			
RELEASED FOR PRODUCTION				DRAWN CHJ 07-12-95 SCALE: NONE			
ECN				CKD. WES 07-13-95 SIZE			
1				APPD. RMG 07-13-95 D 5266482			

5266482