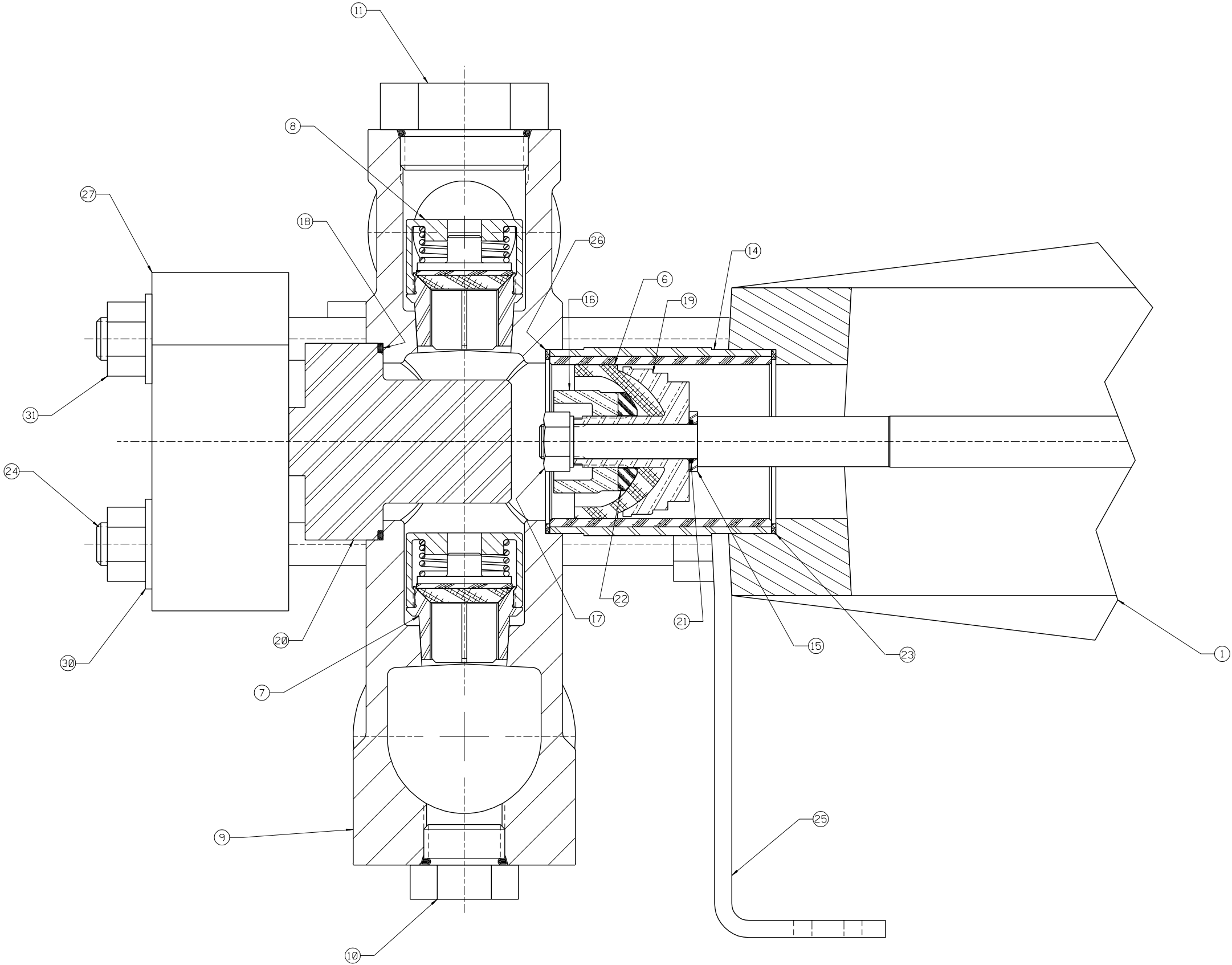


* THESE COMPONENTS ARE LOCATED IN THE FLUID CYLINDER GROUP, ITEM ②
* * THESE COMPONENTS ARE LOCATED IN THE CYLINDER/PISTON GROUP, ITEM ③
* * * THESE COMPONENTS ARE LOCATED IN THE ATTACHING GROUP, ITEM ④



ITEM	NO. REQD	PART NO.	PART NAME
①	1	3268532	POWER END ASSEMBLY: LH, F/HYD MTR
②	1	3268714	FLUID CYLINDER GROUP:
③	3	3268559	CYLINDER/PISTON GROUP:
④	1	5267679	ATTACHING GROUP:
⑤	1	P514112	OWNER'S MANUAL:
⑥	3	3267084	PISTON CUP: HSN
⑦	3	3267564	VALVE ASSEMBLY: SUCTION, AR
⑧	3	3267563	VALVE ASSEMBLY: DISCHARGE, AR
* ⑨	1	3268708	FLUID CYLINDER:
* ⑩	3	3265961	HEX HD, PLUG: #14 P50N
* ⑪	3	3265963	HEX HD, PLUG: #24 P50N
* ⑫	2	1177204	CAPLUG: INT. 24S (NOT SHOWN)
* ⑬	2	1177203	CAPLUG: INT. 20S (NOT SHOWN)
* * ⑭	3	1272060	CERAMIC CYLINDER:
* * ⑮	3	1281655	SEAL HOLDER:
* * ⑯	3	A5016	PISTON NUT:
* * ⑰	3	8309	HEX NUT: SPECIAL, BRASS
* * ⑱	3	3265960	O-RING: 2 13/16" OD X 3/32" NOM., BUNA-N
* * ⑲	3	8495	PISTON HOLDER:
* * ⑳	3	3268192	CYLINDER COVER:
* * ㉑	3	1101176	O-RING: 5/8" OD X 1/16" NOM., BUNA-N
* * ㉒	3	1207289	PISTON WASHER:
* * ㉓	3	1280024	GASKET: FLUID CYLINDER
* * * ㉔	6	5260065	STUD: 5/8"-11 UNC-2A, 10.63 LG
* * * ㉕	1	5254219	FRONT FOOT:
* * * ㉖	3	1280024	CYLINDER GASKET:
* * * ㉗	3	5260055	CYLINDER COVER CLAMP:
* * * ㉘	1	5267123	LIQUID LEVEL GAGE: (NOT SHOWN)
* * * ㉙	2	5256759	STUD: 5/8"-11 UNC-2A, 7.69 LG(NOT SHOWN)
* * * ㉚	8	5259620	WASHER: 5/8"
* * * ㉛	10	5259621	NUT: 5/8"-11

NOTES:
1 TORQUE FASTENERS PER FMC ENGR SPEC AS-22
2 TEST PUMP PER FMC ENGR SPEC AS-15, AT 600 RPM, 1500 PSI.
3 STAMP NAMEPLATE WITH FOLLOWING DATA IN THE "RATED CONDITIONS" SPACES
POWER: 45 HP
DISCH PRESS: 1500 PSI
FLOW RATE: 46 GPM
SPEED: 600 RPM
4 PAINT PUMP PER FMC ENGR SPEC CP-43

B	REVISE BOM ITEM 5	5003754	DRG 05-04-01	RELEASED FOR PRODUCTION	DRAWN BKM	08-30-99	SCALE: NONE
A	NEW ISSUE	✓	BKM 08-30-99	ECN	DATE	CKD. SJK	08-30-99
REV	WAS	ECN	BY DATE	5003755	08-31-99	APPD. RMC	08-31-99

P509750

This drawing is the property of FMC Corporation, and may not be used, reproduced, published, or disclosed to others, without express authorization FMC Corp.	FMC Corporation Fluid Control Division 2825 W. Washington Box 1377 Stephenville, Texas 76401
Unless Otherwise Specified: Remove all burrs & sharp corners .005 R. All diameters concentric unless .008 T.I.R. Angles ±1/2° .XX ±.015 .XXX ±.005 Finish 125 RMS All dimensions are in inches	PUMP ASSEMBLY L0618HV DI, W/2" NPT X 1 1/2" NPT FLUID END, HSN PISTON CUPS, AR VALVE ASSY & HYD DRIVE POWER END, CASE

DRAWING NO. P509750