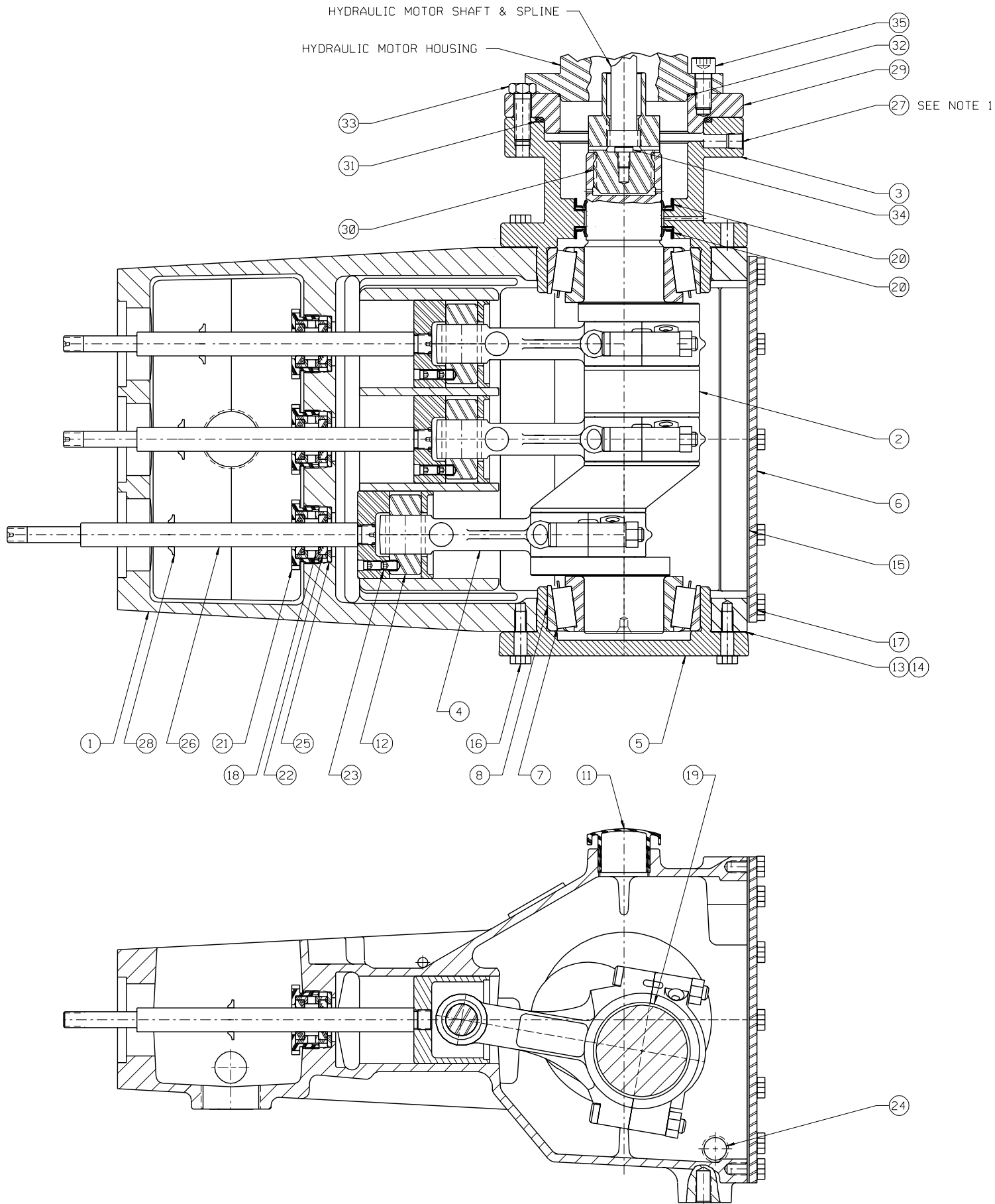




ITEM	NO. REQD	PART NO.	PART NAME
①	1	P505893	PUMP CASE:
②	1	P508295	CRANKSHAFT:
③	1	P508292	BEARING HOUSING: F/HYD MOTOR
④	3	18710	CONNECTING ROD:
⑤	1	P508301	BEARING HOUSING: BLIND
⑥	1	P509379	COVER ASSEMBLY:
⑦	2	P508297	BEARING CONE:
⑧	2	P508387	BEARING CUP:
⑨	1	5277981	NAMEPLATE: (NOT SHOWN)
⑩	2	1187413	SCREW: SELF TAPPING, #4 X .19 LG, RH SLOT
⑪	1	A5054	OIL CAP:
⑫	3	A5006	WRIST PIN:
⑬	2	P505896	GASKET: BEARING HOUSING
⑭	12	P505897	SHIM:
⑮	1	1279065	GASKET: REAR COVER
⑯	12	1100043	SCREW: HEX HD CAP, 3/16-16 X 1 1/4 LG, GR R, C/Z
⑰	16	1106910	SCREW: HEX HD CAP, 3/16-16 X 1 1/2 LG, GR 2, PLN
⑱	3	1283601	SLEEVE:
⑲	6	P506697	BEARING:
⑳	2	P508298	SEAL:
㉑	3	1283600	ROD SEAL RETAINER:
㉒	6	1283603	SEAL PLUNGER ROD:
㉓	6	1103470	SET SCREW: SOC HD, 3/16-16 X 1/2 LG
㉔	2	1187048	PLUG: 1/2 PIPE, MAG, SQ HD, (NOT SHOWN)
㉕	3	1283602	WASHER PACKING:
㉖	3	P505934	CROSSHEAD ASSY:
㉗	1	3266522	PLUG: SQ HD PIPE, 1/4" NPT, POLY
㉘	3	5257373	BARRIER WASHER:
㉙	1	P509492	ADAPTER:
㉚	1	P509488	SPLINE ADAPTER:
㉛	1	P508542	O-RING: 5 ID X 5 3/4 OD X 3/16 NOM, UNIFORM NO. 353, BUNA-N, 70 DURO
㉜	1	P507393	O-RING: 4 ID X 4 1/4 OD X 1/16 NOM, UNIFORM NO. 045 BUNA-N, 70 DURO
㉝	4	3267129	SCREW: HEX HD CAP, 1/2-13 X 1.50 LG, 304 SST
㉞	1	P509527	SCREW: LOW-HD SOC CAP, 3/16-16 UNC-3A X .50 LG
㉟	4	P509528	SCREW: HEX SOC HD CAP, 1/2-13 X 1.12 LG

NOTES:
1 1/4" NPT HOLE SHOWN OUT OF POSITION.
LOCATE HOLE AT BOTTOM (600 O'CLOCK) POSITION

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Unless Otherwise Specified: Remove all burrs & sharp corners .005 R. All diameters concentric unless .000 T.I.D. Angles ±1/2° .X ±.01 .XX ±.015 .XXX ±.005 Finish 125 RMS All dimensions are in inches		POWER END F/L09, W/EATON HYD DRIVE 2000 SERIES BEARINGLESS MOTOR	
RELEASED FOR PRODUCTION	DRAWN	SJK	07-30-99
ECN	DATE	CKD.	SCALE: NONE
5003634	08-05-99	BKM	08-03-99
		APPD.	08-04-99
			SIZE
			DRAWING NO.
			P509491

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