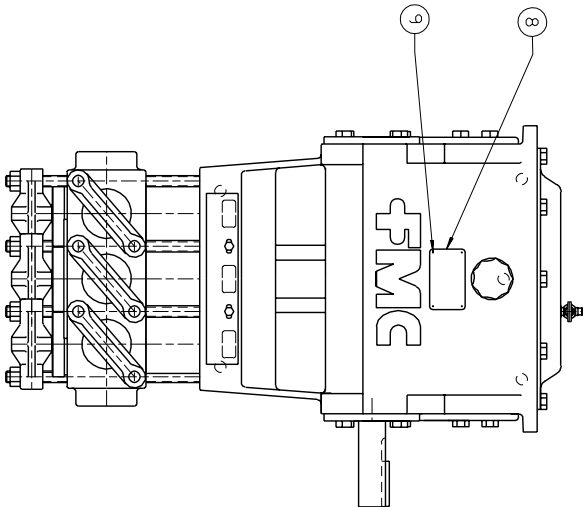


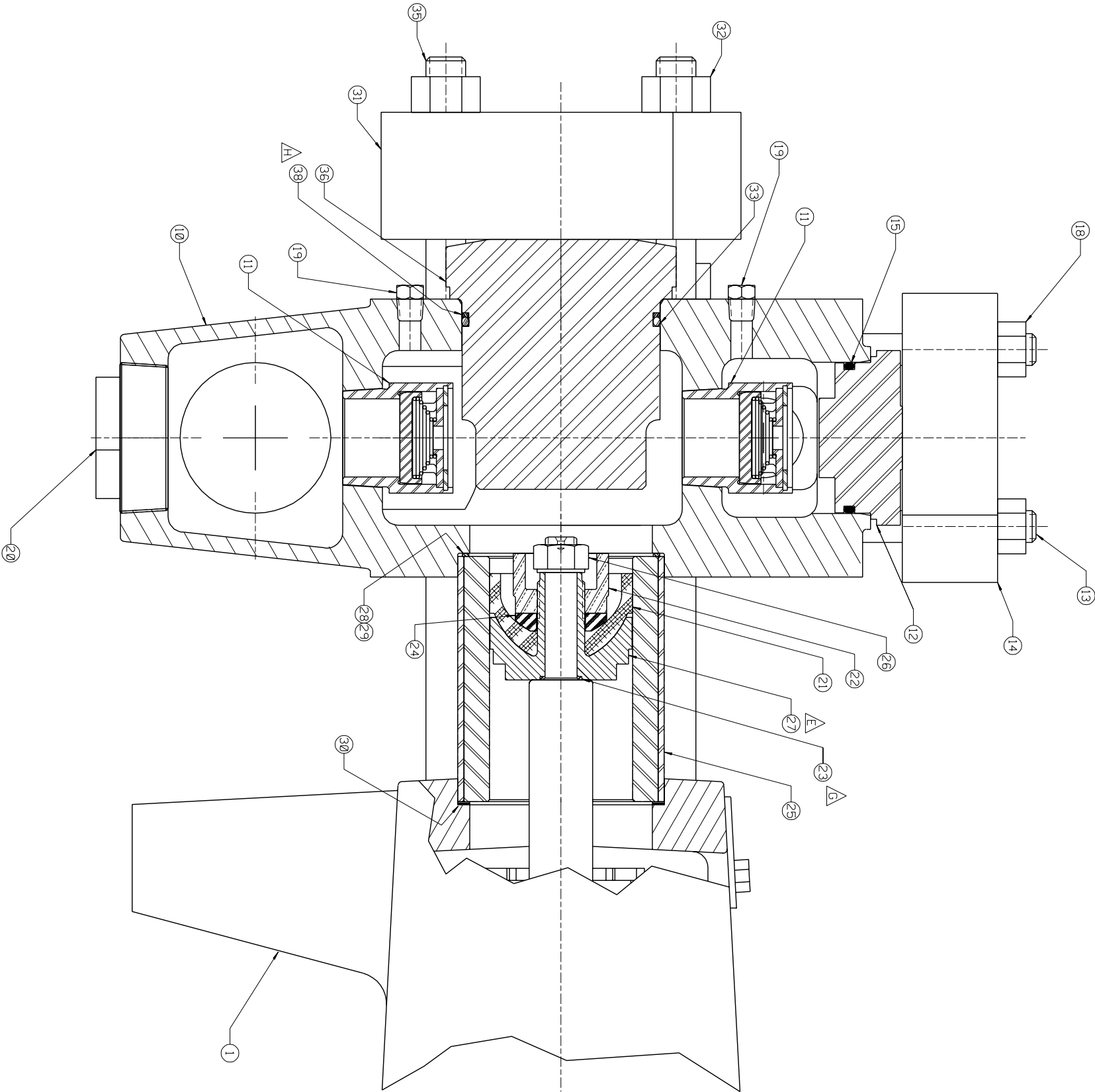
* THESE COMPONENTS ARE LOCATED IN THE FLUID CYLINDER ASSEMBLY, ITEM (2)
** THESE COMPONENTS ARE LOCATED IN THE CYLINDER/PISTON GROUP, ITEM (3)
*** THESE COMPONENTS ARE LOCATED IN THE ATTACHING GROUP, ITEM (4)



ITEM	NO. RECD	PART NO.	PART NAME
(1)	1	5271956	POWER END ASSEMBLY:
(2)	1	5268123	FLUID CYLINDER ASSEMBLY:
(3)	3	5268135	CYLINDER/PISTON GROUP:
(4)	1	3269003	ATTACHING GROUP:
(5)	1	1105558	COUPLING: 1¼" PIPE (NOT SHOWN)
(6)	1	1105902	NIPPLE: 1¼" PIPE, 6" L.G. (NOT SHOWN)
(7)	1	5262452	LIT KIT: (NOT SHOWN)
(8)	1	P513487	TAG: SECA
(9)	4	1187413	SCREW: #4 X ¾"
(10)	1	5257262	FLUID CYLINDER:
(11)	6	5255419	VALVE ASSEMBLIES:
(12)	3	1283530	VALVE COVER:
(13)	6	1248372	STUD: ½-13 UNC-2A X 4.0 L.G.
(14)	3	5258151	VALVE COVER CLAMP:
(15)	3	1181154	O-RING: 2⅝" OD X .125 NOM., BUNA-N
(16)	2	1177205	CAPPLUG: INT. 44 (NOT SHOWN)
(17)	2	1177202	CAPPLUG: INT. 17S (NOT SHOWN)
(18)	6	1121511	HEX NUT: ½-13
(19)	4	P501267	PLUG: ⅝" PIPE
(20)	3	1105121	PLUG: 2" PIPE
(21)	3	P513766	CUP: SUPER COOL HSN
(22)	3	A5016	PLUNGER NUT:
(23)	3	1101176	O-RING:
(24)	3	1207289	WASHER:
(25)	3	5252520	CYLINDER: 2¼" ID
(26)	3	8309	NUT: ½-13
(27)	3	P524412	CUP HOLDER:
(28)	3	1284369	GASKET: FLUID CYLINDER
(29)	3	5257921	O-RING: 3.25 OD X ⅛" NOM., BUNA-N
(30)	3	1279676	GASKET: CYLINDER
(31)	3	3266108	CYLINDER HEAD CLAMP:
(32)	10	1121513	HEX NUT: ⅝-11
(33)	3	1177476	O-RING: 3⅞" OD X ⅛" NOM., BUNA-N
(34)	1	1187039	PETCOCK: (NOT SHOWN)
(35)	6	5251859	STUD: ⅝-11 UNC-2A X 12.25 L.G.
(36)	3	3266137	CYLINDER COVER:
(37)	2	1248349	STUD: ⅝-11 UNC-2A X 9.00 L.G.
(38)	3	P514731	BACK UP RING:

NOTES:

- TORQUE FASTENERS PER FMC ENGR SPEC AS-22
- TEST AT 1650 INPUT RPM WITH DISCHARGE PRESSURE OF 2000 PSI FOR 45 MINUTES. PER ENGR SPEC AS-15
- STAMP NAMEPLATE WITH THE FOLLOWING DATA.
MODEL -- L1118D SC, P.N. -- P505570, S.N. --
RPM -- 1650, GPM -- 65, PSI -- 2000, HP -- 90



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H	ADD BACK UP RING	REVISED	DATE	10-31-94	PUMP ASSEMBLY L1118D SC, RH, W/2½" NPT X 1¼" NPT FLUID END, GOLD HSN PISTON & 440 SST DISC VALVE ASSEMBLIES RELEASED FOR PRODUCTION ECN DATE 5002157 05-08-98
G	REV BOM	REVISED	DATE	02-22-04	
F	REV NOTE 5	REVISED	DATE	02-25-04	
E	REV BOM	REVISED	DATE	02-04-04	
D	REV BOM	REVISED	DATE	12-26-02	
C	REV BOM	REVISED	DATE	03-29-01	DRAWN BKM CKD. SJK APPRO. RMC
B	REV BOM	REVISED	DATE	01-27-00	
A	NEW ISSUE	REVISED	DATE	05-05-98	
REV	WAS	ECN	BY	DATE	