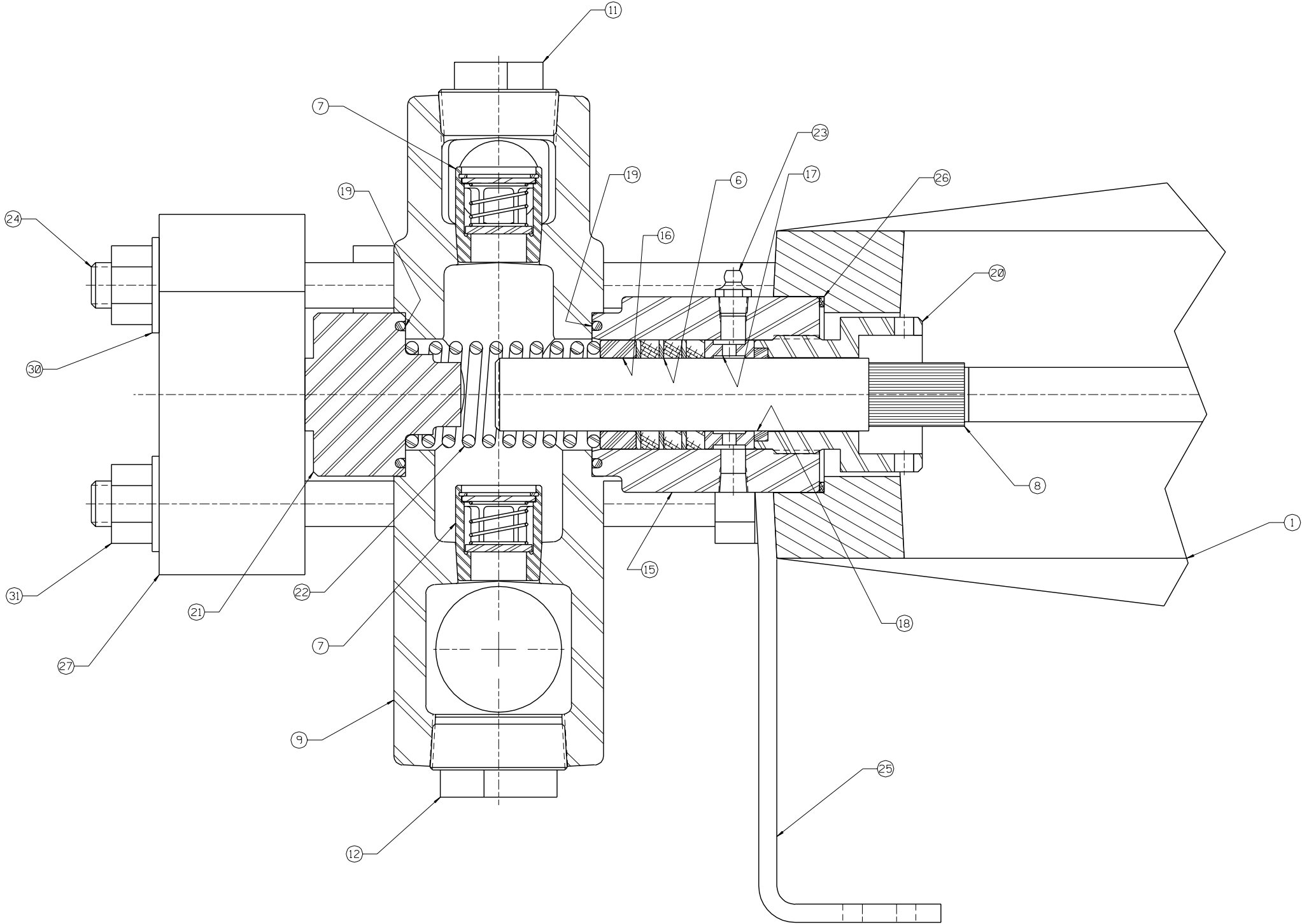


* THESE COMPONENTS ARE LOCATED IN THE FLUID CYLINDER GROUP, ITEM ②
** THESE COMPONENTS ARE LOCATED IN THE STUFFING BOX GROUP, ITEM ③
*** THESE COMPONENTS ARE LOCATED IN THE ATTACHING GROUP, ITEM ④



	ITEM	NO. REQD	PART NO.	PART NAME
②	①	1	5267664	POWER END ASSEMBLY;
	②	1	5274485	FLUID CYLINDER GROUP;
	③	3	5267687	STUFFING BOX GROUP;
	④	1	5267680	ATTACHING GROUP;
	⑤	1	5274547	CARTON/MANUAL GROUP;
	⑥	3	5272408	PACKING SET; TEF/KEV
	⑦	6	5261934	VALVE ASSEMBLY; 450 SST
	⑧	3	5261973	PLUNGER; 1" DIA, COLMONOY
*	⑨	1	5266303	FLUID CYLINDER;
*	⑩	2	1101160	PIPE PLUG; 1" PIPE, SST (NOT SHOWN)
*	⑪	3	320433	PIPE PLUG; 1¼" PIPE, SST
*	⑫	1	1177795	PIPE PLUG; 1½" PIPE, SST
*	⑬	2	1177201	CAPLUG; INT 14S, (NOT SHOWN)
*	⑭	2	1177203	CAPLUG; INT 20S, (NOT SHOWN)
**	⑮	3	5265174	STUFFING BOX;
**	⑯	3	5265160	THROAT BUSHING/FOLLOWER;
**	⑰	3	5265164	LANTERN RING;
**	⑱	3	5262100	WIPER RING;
**	⑲	6	320506	O-RING; 2.0 OD X ⅛" NOM., TEFLON
**	⑳	3	5265172	ADJUSTING NUT;
**	㉑	3	5265168	CYLINDER COVER;
**	㉒	3	5259640	PACKING SPRING;
**	㉓	3	1100759	LUBE FITTING; ⅛" NPT, STR
***	㉔	6	5264059	STUD; ⅝"-11 UNC-2A, 10.88 LG., SST
***	㉕	1	5254219	FRONT FOOT;
***	㉖	3	1280024	CYLINDER GASKET;
***	㉗	3	5260055	CYLINDER COVER CLAMP;
***	㉘	1	5267123	LIQUID LEVEL GAGE; (NOT SHOWN)
***	㉙	2	5264060	STUD; ⅝"-11 UNC-2A, 7.94 LG., SST (NS)
***	㉚	8	320382	WASHER; ⅝", SST
***	㉛	10	320338	NUT; ⅝"-11, SST

- NOTES:
- 1 TORQUE FASTENERS PER FMC ENGR SPEC AS-22
 - 2 TEST PUMP PER FMC ENGR SPEC AS-15
 - 3 STAMP NAMEPLATE PER FMC ENGR SPEC AS-21
 - 4 PAINT PUMP PER FMC ENGR SPEC CP-20

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Unless Otherwise Specified: Remove all burrs & sharp corners .015 R. All diameters concentric within .010 I.D.R. Angles ±1/2° .XX ±.015 .XXX ±.005 Finish 125 RMS All dimensions are in inches		PUMP ASSEMBLY M0608 SST, W/1½" NPT X 1" NPT FLUID END, COLMONOY PLGR, TEF/KEV PKG & 450 SST DISC VALVE ASSYS	
RELEASED FOR PRODUCTION ECN DATE		DRAWN CHJ 03-01-95	SCALE: NONE
REV WAS		CKD. SL 03-01-95	SIZE
✓ 02-01-84		APPD. RMC 03-01-95	DRAWING NO. 5265182

5265182