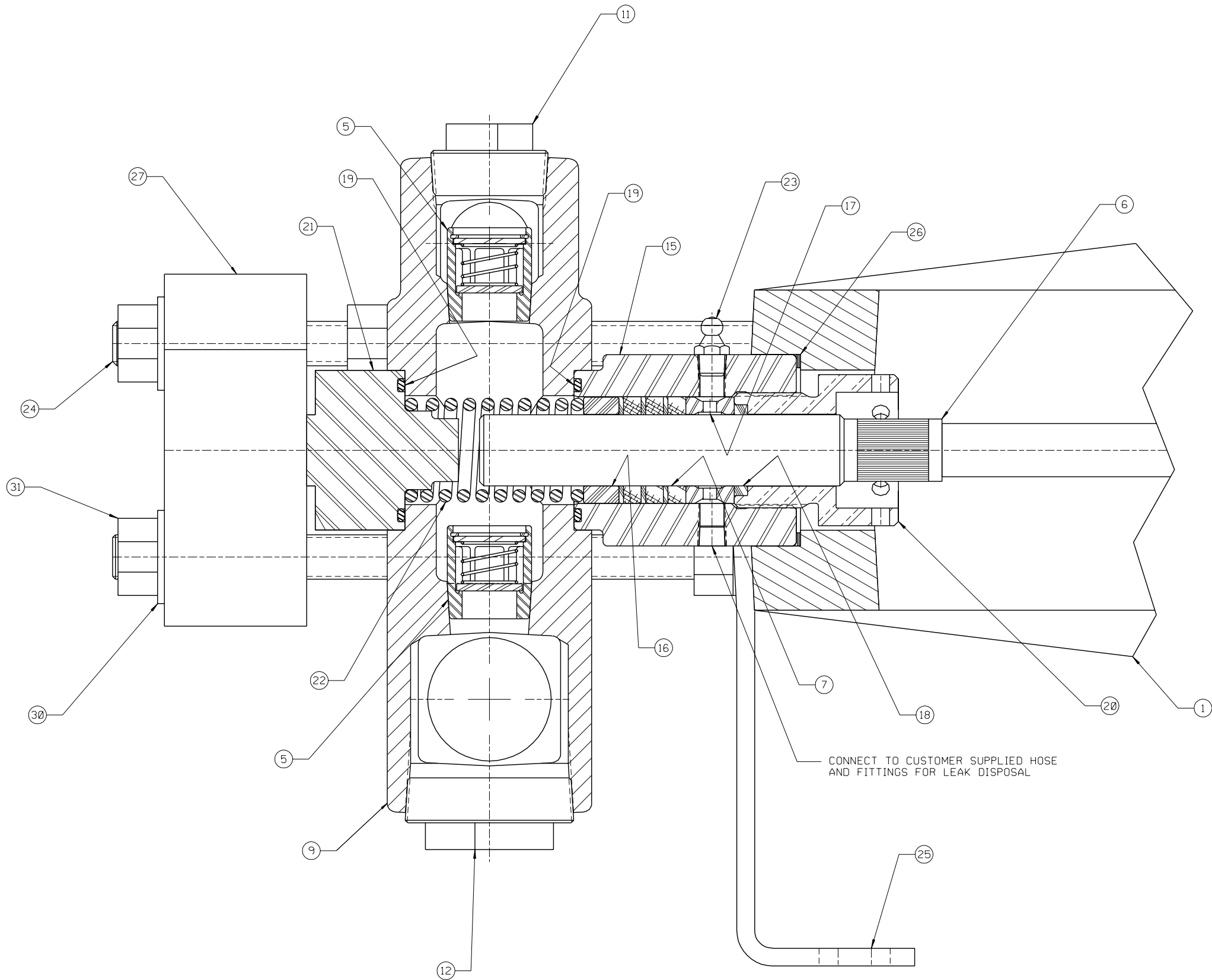




* THESE COMPONENTS ARE LOCATED IN THE FLUID CYLINDER GROUP, ITEM ②
* * THESE COMPONENTS ARE LOCATED IN THE STUFFING BOX GROUP, ITEM ③
* * * THESE COMPONENTS ARE LOCATED IN THE ATTACHING GROUP, ITEM ④

ITEM	NO. REQD	PART NO.	PART NAME
①	1	5267664	POWER END ASSEMBLY: LH
②	1	5274493	FLUID CYLINDER GROUP:
③	3	P511584	STUFFING BOX GROUP:
④	1	3267544	ATTACHING GROUP:
⑤	6	5260798	VALVE ASSEMBLY: DISC, 440 SST
⑥	3	3269047	PLUNGER: 1" DIA, TUNGSTEN
⑦	3	5272408	PACKING SET: TEF/KEV
⑧	1	5274547	CARTON & MANUAL GROUP:
* ⑨	1	5256659	FLUID CYLINDER:
* ⑩	2	5260799	PIPE PLUG: 1" PIPE (NOT SHOWN)
* ⑪	3	5260800	PIPE PLUG: 1¼" PIPE
* ⑫	1	5260801	PIPE PLUG: 1½" PIPE
* ⑬	2	1177201	CAPLUG: INT 14S, (NOT SHOWN)
* ⑭	2	1177203	CAPLUG: INT 20S, (NOT SHOWN)
* * ⑮	3	P511575	STUFFING BOX:
* * ⑯	3	5261939	THROAT BUSHING/FOLLOWER: BRZ
* * ⑰	3	5262091	LANTERN RING: BRZ
* * ⑱	3	5262100	WIPER RING:
* * ⑲	6	320481	O-RING: 2.0 OD X ⅛" NOM., BUNA-N
* * ⑳	3	5261940	ADJUSTING NUT: AL BRZ
* * ㉑	3	3269020	CYLINDER COVER:
* * ㉒	3	5259640	PACKING SPRING:
* * ㉓	3	1100759	LUBE FITTING: ⅛" NPT, STR
* * * ㉔	6	5260065	STUD: ⅝"-11 UNC-2A, 10.63 LG
* * * ㉕	1	5254219	FRONT FOOT:
* * * ㉖	3	1280024	CYLINDER GASKET:
* * * ㉗	3	3265559	CYLINDER COVER CLAMP:
* * * ㉘	1	5267123	LIQUID LEVEL GAGE: (NOT SHOWN)
* * * ㉙	2	5256759	STUD: ⅝"-11 UNC-2A, 7.69 LG(NOT SHOWN)
* * * ㉚	8	1107386	WASHER: ⅝"
* * * ㉛	10	1121513	NUT: ⅝"-11

NOTES:
1 TORQUE FASTENERS PER FMC ENGR SPEC AS-22
2 TEST PUMP PER FMC ENGR SPEC AS-15
3 STAMP NAMEPLATE PER FMC ENGR SPEC AS-21
4 PAINT PUMP PER FMC ENGR SPEC CP-20

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Unless Otherwise Specified:
Remove all burrs & sharp corners .005 R.
All diameters concentric unless .008 T.U.S.
Angles ±1/2°
.XX ±.015
.XXX ±.005
Finish 125 RMS
All dimensions are in inches

FMC Corporation
Fluid Control Division
2825 W. Washington Box 1377
Stephenville, Texas 76401

PUMP ASSEMBLY
M0608 DI, LH, W/1½" NPT X 1" NPT FLUID
END, TUNGSTEN PLGR, TEF/KEV PKG &
440 SST VALVE ASSEMBLIES

RELEASED FOR PRODUCTION	DRAWN	BKM	06-12-00	SCALE:	NONE
ECN	DATE	CKD.	SJK	06-13-00	SIZE
5004722	06-19-00	APPD.	GG	06-16-00	D

DRAWING NO. P511542

A	NEW ISSUE	BY	BKM	06-12-00
REV	WAS	ECN	BY	DATE

P511542