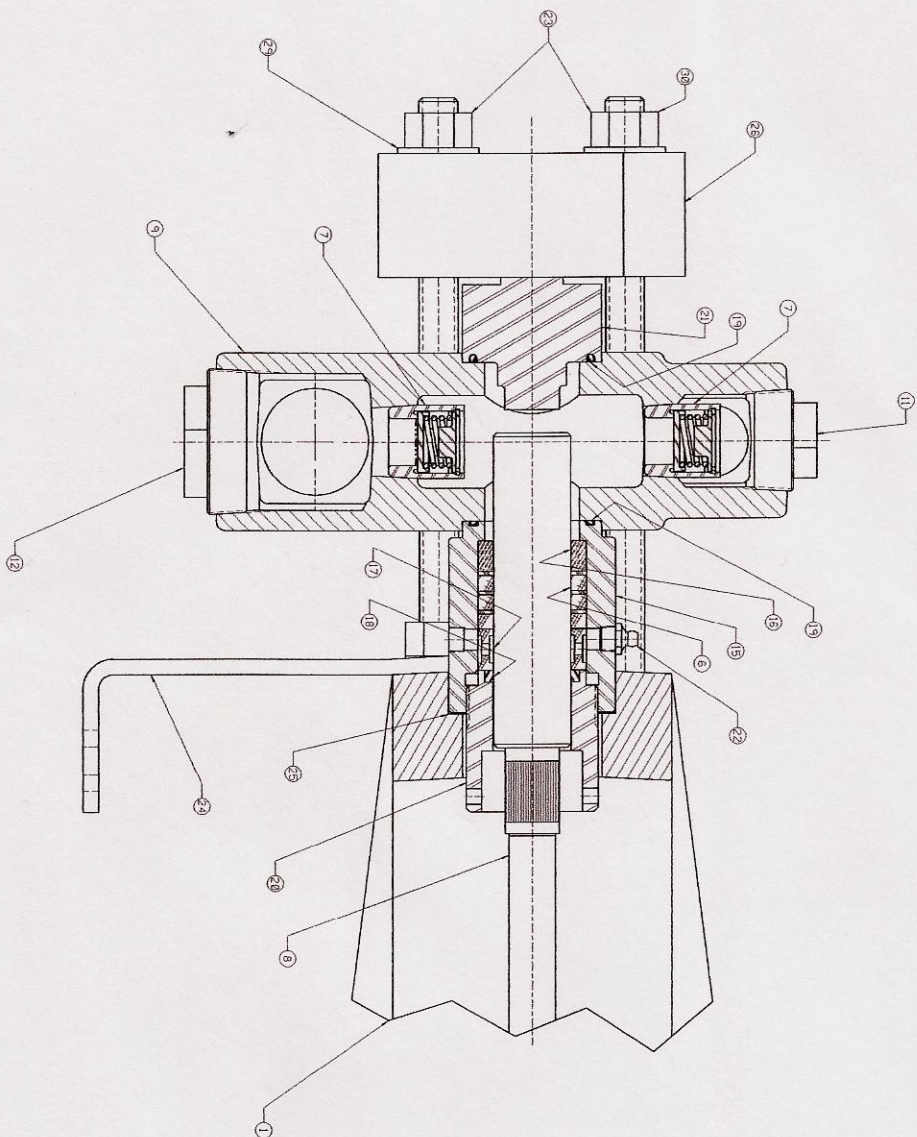


MO610-3C

3268875



* THESE COMPONENTS ARE LOCATED IN THE FLUID CYLINDER GROUP, ITEM (2)
 ** THESE COMPONENTS ARE LOCATED IN THE STUFFING BOX GROUP, ITEM (3)
 *** THESE COMPONENTS ARE LOCATED IN THE ATTACHING GROUP, ITEM (4)

ITEM NO.	PART NO.	PART NAME
(1)	3267664	POWER END ASSEMBLY
(2)	3267442	FLUID CYLINDER GROUP
(3)	3268875	STUFFING BOX GROUP
(4)	3267679	ATTACHING GROUP
(5)	3267457	CARTON/MANUAL GROUP
(6)	3268978	PACKING SET CAR/PREF
(7)	1256541	VALVE ASSEMBLY DISC, 440 SST
(8)	3268974	PLUNGER 1/4" DIA. COLUMN
(9)	3267653	FLUID CYLINDER
(10)	3268799	PIPE PLUG, 1" PIPE (NOT SHOWN)
(11)	3268800	PIPE PLUG, 1 1/2" PIPE
(12)	3268801	PIPE PLUG, 1 1/2" PIPE
(13)	1177201	CAR PLUG INT 14S (NOT SHOWN)
(14)	1177203	CAR PLUG INT 20S (NOT SHOWN)
(15)	3268876	STUFFING BOX
(16)	3268984	THROAT BUSHING/FOLLOWER
(17)	3268992	LANTERN RING
(18)	3268993	WIPER RING
(19)	3268994	O-RING 2" OD X 1/8" NOM. BUSH-N, 40 DURO
(20)	3277531	ADJUSTING NUT
(21)	3268920	CYLINDER COVER
(22)	1100799	LUKE FITTING 1/4" NPT, STR
(23)	3268865	STUD, 1/4" UNC-2A, 10.63 LG
(24)	5254219	FRONT FOOT
(25)	1268024	CYLINDER GASKET
(26)	3268995	CYLINDER COVER CLAMP
(27)	5257123	LIQUID LEVEL GAGE (NOT SHOWN)
(28)	3268759	STUD, 1/4" UNC-2A, 7.69 (LANT SHOWN)
(29)	5254520	WASHER 3/8"
(30)	5254521	NUT 3/8"-11

NOTES:

- 1 TORQUE FASTENERS PER PNC ENGR SPEC AS-22
- 2 TEST PUMP PER PNC ENGR SPEC AS-15 AT 4000 PSI
- 3 STAMP NAMEPLATE WITH FOLLOWING DATA:
 FLOW - 18 GPM
 MAX DISCH - 4000 PSI
 4 PAINT PUMP PER PNC ENGR SPEC CP-28

This drawing is the property of FPMG and is to be used only for the purpose intended. It is not to be reproduced or used in any other manner without the written permission of FPMG.		PUMP ASSEMBLY MO610SC DI, V1 1/2" NPT X 1" NPT FLUID END, COL. PUMP STYLE 249 CAR/PREF PNC & 440 SST DISC VALVE ASSEMBLY	
DESIGNED BY: J. J. JONES DRAWN BY: J. J. JONES CHECKED BY: J. J. JONES DATE: 02-02-96	3268875	14110	02-02-96