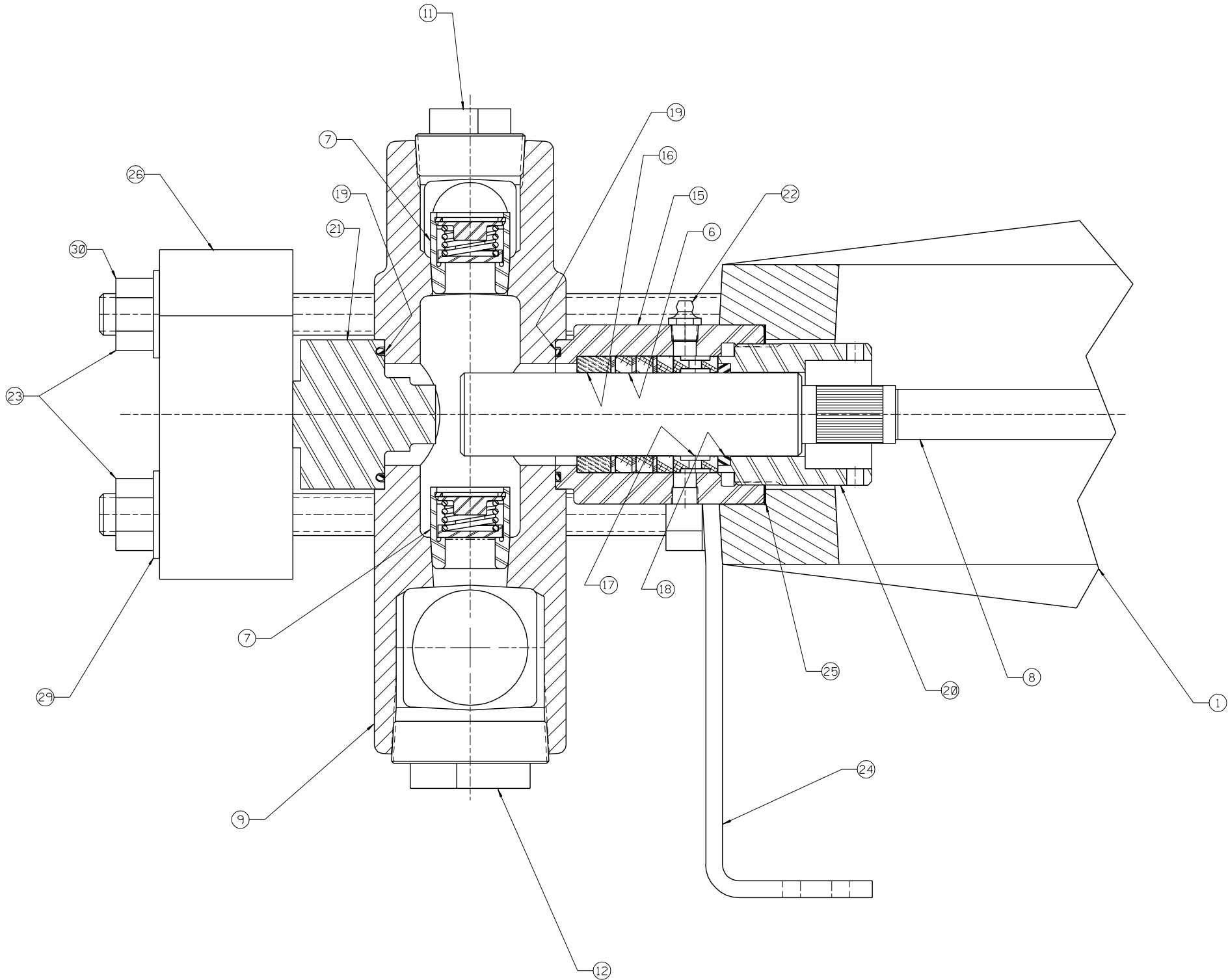


* THESE COMPONENTS ARE LOCATED IN THE FLUID CYLINDER GROUP, ITEM ②

** THESE COMPONENTS ARE LOCATED IN THE STUFFING BOX GROUP, ITEM ③

*** THESE COMPONENTS ARE LOCATED IN THE ATTACHING GROUP, ITEM ④



ITEM	NO. REQD	PART NO.	PART NAME
①	1	5267664	POWER END ASSEMBLY:
②	1	5274492	FLUID CYLINDER GROUP:
③	3	3268879	STUFFING BOX GROUP:
④	1	5267679	ATTACHING GROUP:
⑤	1	5274547	CARTON/MANUAL GROUP:
⑥	3	5272409	PACKING SET: TEF/KEV
⑦	6	1256641	VALVE ASSEMBLY: DISC, 440 SST
⑧	3	5261974	PLUNGER: 1¼" DIA, COLMONOY
* ⑨	1	5267653	FLUID CYLINDER:
* ⑩	2	5260799	PIPE PLUG: 1" PIPE (NOT SHOWN)
* ⑪	3	5260800	PIPE PLUG: 1¼" PIPE
* ⑫	1	5260801	PIPE PLUG: 1½" PIPE
* ⑬	2	1177201	CAPLUG: INT 14S, (NOT SHOWN)
* ⑭	2	1177203	CAPLUG: INT 20S, (NOT SHOWN)
* ⑮	3	3268876	STUFFING BOX:
* ⑯	3	5262084	THROAT BUSHING/FOLLOWER:
* ⑰	3	5262092	LANTERN RING:
* ⑱	3	5262101	WIPER RING:
* ⑲	6	320481	O-RING: 2" OD X ⅛" NOM., BUNA-N, 90 DURO
* ⑳	3	5273531	ADJUSTING NUT:
* ㉑	3	3269020	CYLINDER COVER:
* ㉒	3	1100759	LUBE FITTING: ⅛" NPT, STR
* ㉓	6	5260065	STUD: ⅝"-11 UNC-2A, 10.63 LG
* ㉔	1	5254219	FRONT FOOT:
* ㉕	3	1280024	CYLINDER GASKET:
* ㉖	3	5260055	CYLINDER COVER CLAMP:
* ㉗	1	5267123	LIQUID LEVEL GAGE: (NOT SHOWN)
* ㉘	2	5256759	STUD: ⅝"-11 UNC-2A, 7.69 LG(NOT SHOWN)
* ㉙	8	5259620	WASHER: ⅝"
* ㉚	10	5259621	NUT: ⅝"-11

NOTES:

- 1 TORQUE FASTENERS PER FMC ENGR SPEC AS-22
- 2 TEST PUMP PER FMC ENGR SPEC AS-15 AT 4000 PSI AND 750 RPM
- 3 STAMP NAMEPLATE WITH FOLLOWING DATA:
MAX DISCH - 4000 PSI
FLOW - 18 GPM
SPEED - 750 RPM
- 4 PAINT PUMP PER FMC ENGR SPEC CP-20

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Unless Otherwise Specified: Remove all burrs & sharp corners .005 R. All diameters concentric unless .008 T.U.S. Angles ±1/2° .X ±.01 .XX ±.015 .XXX ±.005 Finish 125 RMS All dimensions are in inches		PUMP ASSEMBLY M0610SC DI, W/1½" NPT X 1" NPT FLUID END, COL PLGR, TEF/KEV PKG & 440 SST DISC VALVE ASSEMBLY	
B	REV BOM CALL-OUT	5204198	DRG 08-15-00
A	NEW ISSUE	✓	BKM 03-11-98
REV	WAS	ECN	BY DATE
RELEASED FOR PRODUCTION		ECN	DATE
5001911	03-12-98	APPD.	RMC
DRAWN	BKM	03-10-98	SCALE: NONE
CKD.	SJK	03-10-98	SIZE
APPD.	RMC	03-12-98	D

P505081

DRAWING NO.
P505081