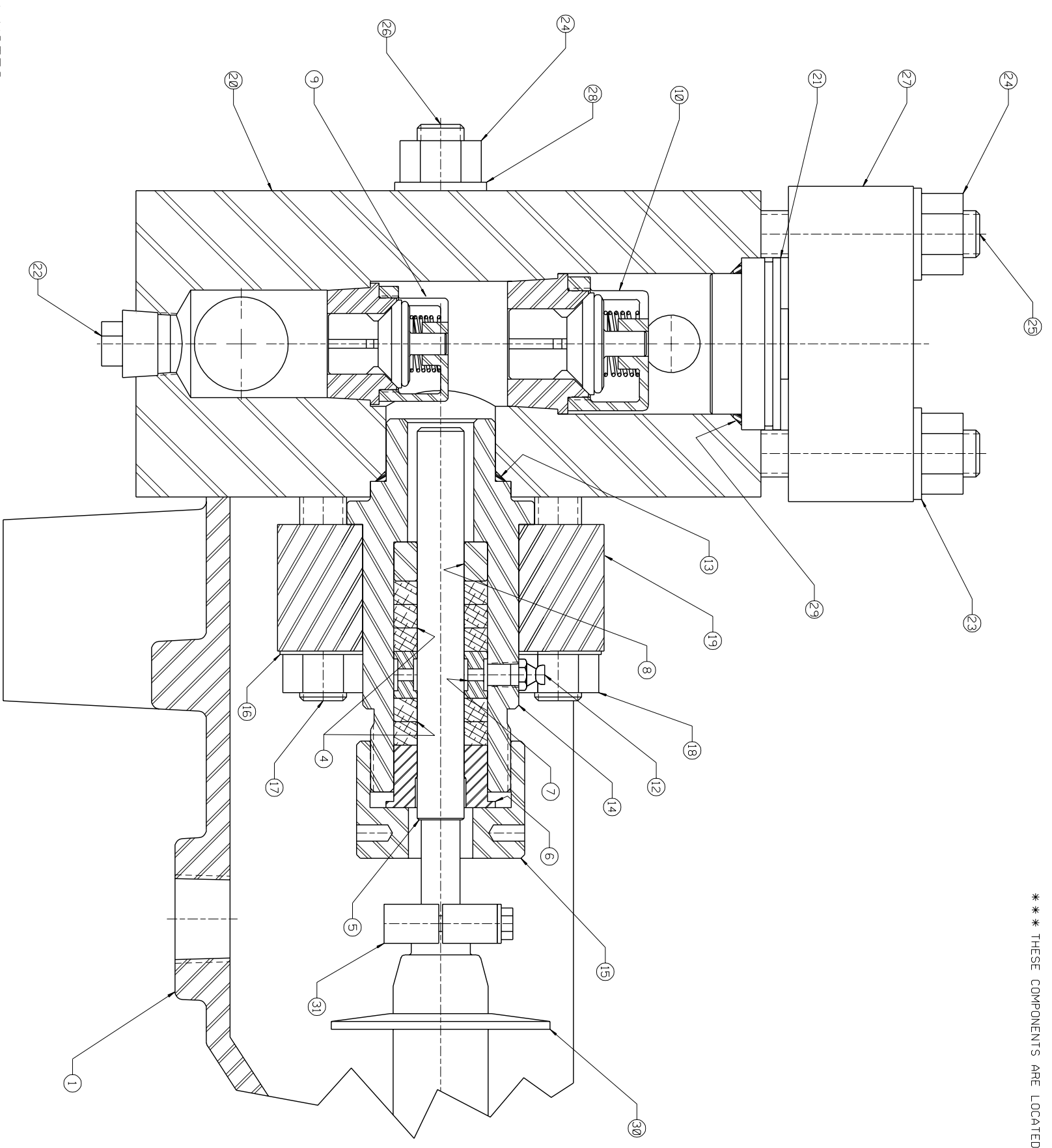


* THESE COMPONENTS ARE LOCATED IN THE STUFFING BOX GROUP (3)
 ** THESE COMPONENTS ARE LOCATED IN THE FLUID CYLINDER GROUP (2)
 *** THESE COMPONENTS ARE LOCATED IN THE POWER END (1)



ASSEMBLY NOTES:

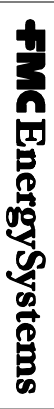
- 1 TORQUE STUFFING BOX AND VALVE COVER CLAMP NUTS TO 200 FT-LBS
- 2 TORQUE PLUNGER CLAMP NUTS TO 7 FT-LBS, LUBRICATE THDS WITH FELPRO CS-4)
- 3 TIGHTEN ADJUSTING NUTS UNTIL SNUG
- 4 ASSEMBLE PACKING SO TWO RINGS ARE IN BACK OF LANTERN RING
- 5 APPLY NO LUBRICANT TO PACKING

ITEM NO.	PART NO.	PART NAME
1	3265340	POWER END:
2	3265839	FLUID CYLINDER GROUP:
3	3265840	STUFFING BOX GROUP:
4	3265852	PACKING SET: TEF/KEY
5	5272950	PLUNGER: 3/4" DIA. COLMONOY
6	3265843	GLAND:
7	3265844	LANTERN RING:
8	3265845	THROAT BUSHING/FOLLOWER:
9	3263921	VALVE ASSEMBLY: SUCTION, AR
10	3263922	VALVE ASSEMBLY: DISCHARGE, AR
11	5272974	LIT KIT:

12	1100759	LUBE FITTING:
13	3263920	O-RING: 2" OD X 1/8" NOM., BUNA-N
14	3265982	STUFFING BOX:
15	3265842	ADJUSTING NUT:
16	1107387	FLAT WASHER: 3/4"
17	3263928	STUD: 3/4"-10 UNC-2A X 4.50 LG.
18	1121514	HEX NUT: 3/4"-10
19	3265981	STUFFING BOX CLAMP:
20	3265846	FLUID CYLINDER:
21	3263919	VALVE COVER:
22	320614	PLUG: 3/4" PIPE
23	1107387	FLAT WASHER: 3/4"
24	1121514	HEX NUT: 3/4"-10
25	3263928	STUD: 3/4"-10 UNC-2A X 4.50 LG.
26	3263916	STUD: 3/4"-10 UNC-2A X 7.38 LG.
27	3265980	VALVE COVER CLAMP:
28	1100248	LOCK WASHER: 3/4"
29	3263964	O-RING: 2 1/2" OD X 1/8" NOM., BUNA-N
30	5262851	SHIELD DEFLECTOR:
31	1252143	CLAMP ASSEMBLY:
32	5263905	SHAFT GUARD: (N.S.)
33	5264004	ACCESS COVER: (N.S.)
34	5277980	NAMEPLATE: (N.S.)
35	1187413	SELF TAPPING SCREW: #4 X 3/16 LG (N.S.)

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Unless Otherwise Specified:
 All dimensions are in inches
 Angles: 3/16"
 XX 1/16"
 XXX 1/8"
 Finish: 125 RMS



REV	REV. BOM	ISSUED BY	DATE	ECN	DATE	APPD.	SIZE	DRAWING NO.
B	REV. ITEMS # 14, 19&27	11934 CHJ	08-05-94	11869	06-09-94	CHJ	D	3265838
A	REV. ITEMS # 14, 19&27	11934 CHJ	08-05-94	11869	06-09-94	CHJ	D	3265838
REV	WAS	ECN	DATE	11869	06-09-94	RMC	D	3265838

RELEASED FOR PRODUCTION

PUMP ASSEMBLY
 M0806 HP, W/1/2" NPT X 3/4" NPT FLUID END, COLMONOY PLUNGER, TEF/KEY PACKING & AR VALVE ASSEMBLIES

DRANN CHJ 06-06-94 SCALE: NONE
 CKD. SL 06-08-94 SIZE: D
 APPD. RMC 06-08-94 D 3265838

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3265838