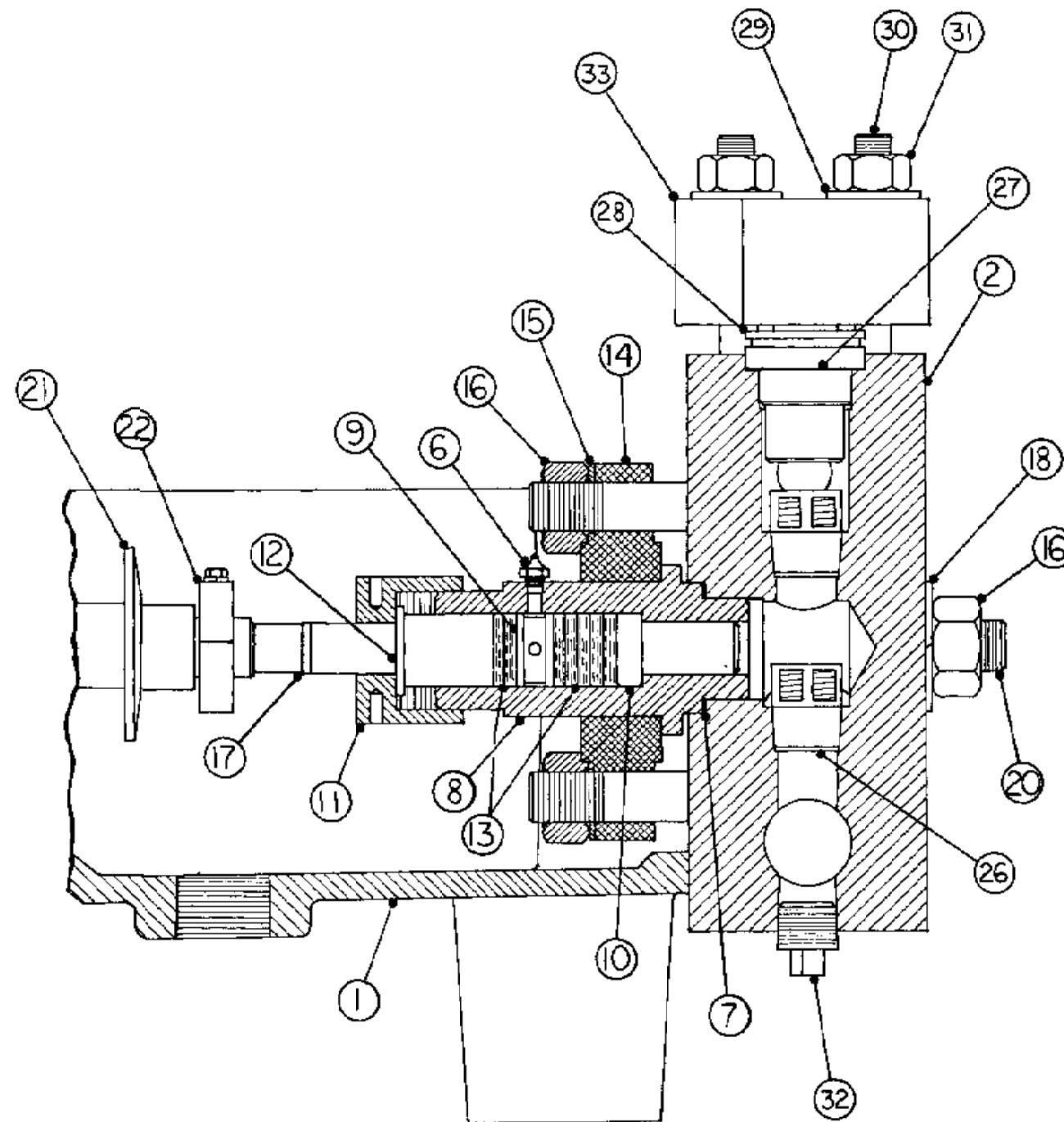




ITEM NO.	DWG NO.	PART NUMBER	QTY REQD	DESCRIPTION	MATERIAL - DIMENSIONS
1	D	5267537	1	DRIVE END ASY. MO8 HP	
2	B	5272814	1	VALVE CHAMBER: MO8 HP	
A2	3	5274206	1	GROUP PLUNGER MO8QB	
A3	4	5274184	1	ATTACHING GROUP MO8 HP	
5	L	5272974	1	LIT KIT MO8 HP	
6	N	1100759	3	LUBE FITG	
7	A	5272944	3	GASKET HP MO8	
A5	8	5272836	3	STUFFING BOX MO8QB	
9	A	5262091	3	LANTERN GLAND 1"	
10	A	5262083	3	THROAT RING 1"	
11	A	5272932	3	ADJUSTING NUT MO8 HP	
12	A	5272934	3	GLAND MO8QB	
13	A	5272947	3	PACKING SET MO8QB	
14	C	5272936	3	STUFFING BOX CLAMP	
15	N	1107387	6	WASHER 3/4 FLAT SAE	
16	N	1121514	8	HEX NUT 3/4-10	
17	C	5272962	3	PLUNGER 1"	
18	N	1100248	2	LOCK WASHER 3/4	
19	A	1110192	2	DOWEL PIN (NOT SHOWN)	
20	A	5272949	2	STUD VALVE CHAMBER	
21	A	5262851	3	DEFLECTOR SHIELD	
22	A	1252143	3	CLAMP ASY	
23	A	5262811	1	SIGHT GAGE (NOT SHOWN)	
24	A	5268488	1	NAME PLATE (NOT SHOWN)	
25	N	1187413	4	TAPG SC #4X 3/16 RH SLOT	
N	26	5272685	6	VALVE	
27	A	5272624	3	GASKET	
28	B	5272621	3	VALVE COVER	
29	A	5259620	6	WASHER	
30	A	5272677	6	STUD-VALVE COVER	
31	A	5259621	6	HEX NUT	
32	N	320614	3	PLUG 3/4 PIPE	
33	A	5272676	3	VALVE COVER CLAMP	

C 5272968

NAMEPLATE DATA : MODEL: MO808ET RPM: 600
PRESSURE : 5650 PSI
FLOW: 12.2 GPM

ASSEMBLY NOTES:

- 1) TORQUE STUFFING BOX NUTS TO 200 FT-LBS
- 2) TORQUE PLUNGER CLAMP HHCS TO 7 FT-LBS, (LUBRICATE THRODS. WITH FELPRO CS-A).
- 3) TIGHTEN ADJUSTING NUTS UNTIL SNUG ONLY.
- 4) ASSEMBLE PACKINGS SO TWO RINGS ARE IN BACK OF LANTERN GLAND.
- 5) APPLY NO LUBRICANT TO PACKINGS.

THIRD ANGLE PROJECTION		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES BREAK SHARP EDGES 0.020 R		OWN BY: <i>W. H. H. H.</i> DATE: 5-12-89		FMC Corporation Agricultural Machinery Division Jonesboro Arkansas	
		TOLERANCES XX.X = ± XX.XX = ± XX.XXX = ± ANGLES = ±		SURFACE ROUGHNESS = PROTECTIVE FINISH =		TITLE Pump Asy MO808	
This drawing and all information contained hereon is the property of FMC Corporation. It shall not, wholly or in part, be copied, reproduced or used by others without express written permission from FMC.		FRACTIONAL TOLERANCE = ±		MATERIAL SEE PARTS LIST		DWG NO C 5272968	
A REINTEGRATED B.O.M.'s		BY: 5-23-90		PAINT SPEC 1403050-11		SIZE 1 OF 1	
ZONE SYN REVISIONS		BY DATE MF		FIRST MADE FOR MO8 HP Pump			