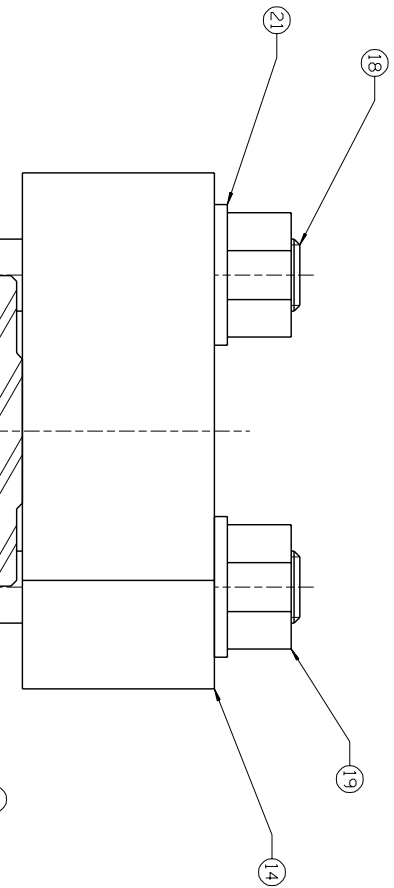


* THESE COMPONENTS ARE LOCATED IN THE FLUID CYLINDER GROUP, ITEM ②
* * THESE COMPONENTS ARE LOCATED IN THE STUFFING BOX GROUP, ITEM ③
* * * THESE COMPONENTS ARE LOCATED IN THE POWER END ASSEMBLY, ITEM ①



ITEM	NO. REQD	PART NO.	PART NAME
①	1	3265340	POWER END ASSEMBLY:
②	1	3266840	FLUID CYLINDER GROUP:
③	3	3268980	STUFFING BOX GROUP:
④	3	5263997	PLUNDER: 1½" DIA, COLUMNODY
⑤	3	5273503	PACKING SET: TEF/KEV
⑥	3	3263848	VALVE ASSEMBLY: TI/SST, DISCHARGE
⑦	3	3263845	VALVE ASSEMBLY: TI/SST, SUCTION
⑧	1	5266237	LIT KIT:
⑨	3	5263907	PACKING COMPRESSION RING:
⑩	6	5263910	THROAT BUSHING/FOLLOWER:
⑪	3	5263980	PACKING SPRING:
*	1	5263712	FLUID CYLINDER:
*	3	5264371	VALVE COVER:
*	3	5263909	VALVE COVER CLAMP:
*	3	1105060	PLUG: ¾" PIPE
*	3	320697	O-RING: 3" OD X ⅝" NOM., BUNA-N
*	2	5273508	STUD: ¾-10 UNC-2A X 4.75 LG.
*	6	5273507	STUD: ¾-10 UNC-2A X 5.25 LG.
*	6	1121514	HEX NUT: ¾-10
*	2	P503063	NUT: ¾", HEX, LOCK, C/Z
*	6	1107387	FLAT WASHER: ¾"
*	2	1177203	CAPLUG: INT. 20S (NOT SHOWN)
*	2	1177205	CAPLUG: INT. 44 (NOT SHOWN)
*	3	3268959	STUFFING BOX: SST
*	3	3268960	ADJUSTING NUT:
*	3	1177401	O-RING: 2½" OD X ⅞" NOM., BUNA-N
*	6	5273510	STUD: ⅝-11 UNC-2A X 4.91 LG.
*	6	1107386	FLAT WASHER: ⅝"
*	6	1121513	HEX NUT: ⅝-11
*	3	5262851	SHIELD DEFLECTOR:
*	3	1252143	CLAMP ASSEMBLY:
*	1	5263905	SHAFT GUARD: (N.S.)
*	1	5264004	ACCESS COVER: (N.S.)
*	1	5277980	NAMEPLATE: (N.S.)
*	4	1187413	SELF TAPPING SCREW: (N.S.)

NOTES:

- 1 TORQUE FASTENERS PER FMC ENGR SPEC AS-22
- 2 TEST PUMP PER FMC ENGR SPEC AS-15
- 3 STAMP NAMEPLATE PER FMC ENGR SPEC AS-21
- 4 PAINT PUMP PER FMC ENGR SPEC CP-20

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Unless Otherwise Specified: Remove all burrs & sharp corners. All dimensions are in inches. Angles: ±1/2° XX ±.015 XXX ±.005 Finish: 125 RMS			PUMP ASSEMBLY M0810 DI, W/2½" NPT X 1½" NPT FLUID END, COL PLGR, TEF/KEV PKG & TI/SST DISC VALVE ASSEMBLIES		

C	REV. BOM	DATE	CRT 06-03-93	RELEASED FOR PRODUCTION	DRAWN SJK 03-11-98	SCALE:	NONE
B	REV BOM	DATE	SJK 11-16-91	ECN	CKD. BKM 03-11-98	SIZE	D
A	NEW ISSUE	DATE	SJK 03-11-98	ECN	APPD. GC 03-12-98	SIZE	P505056
REV	WAS	DATE	ECN	BY	DATE	SIZE	P505056