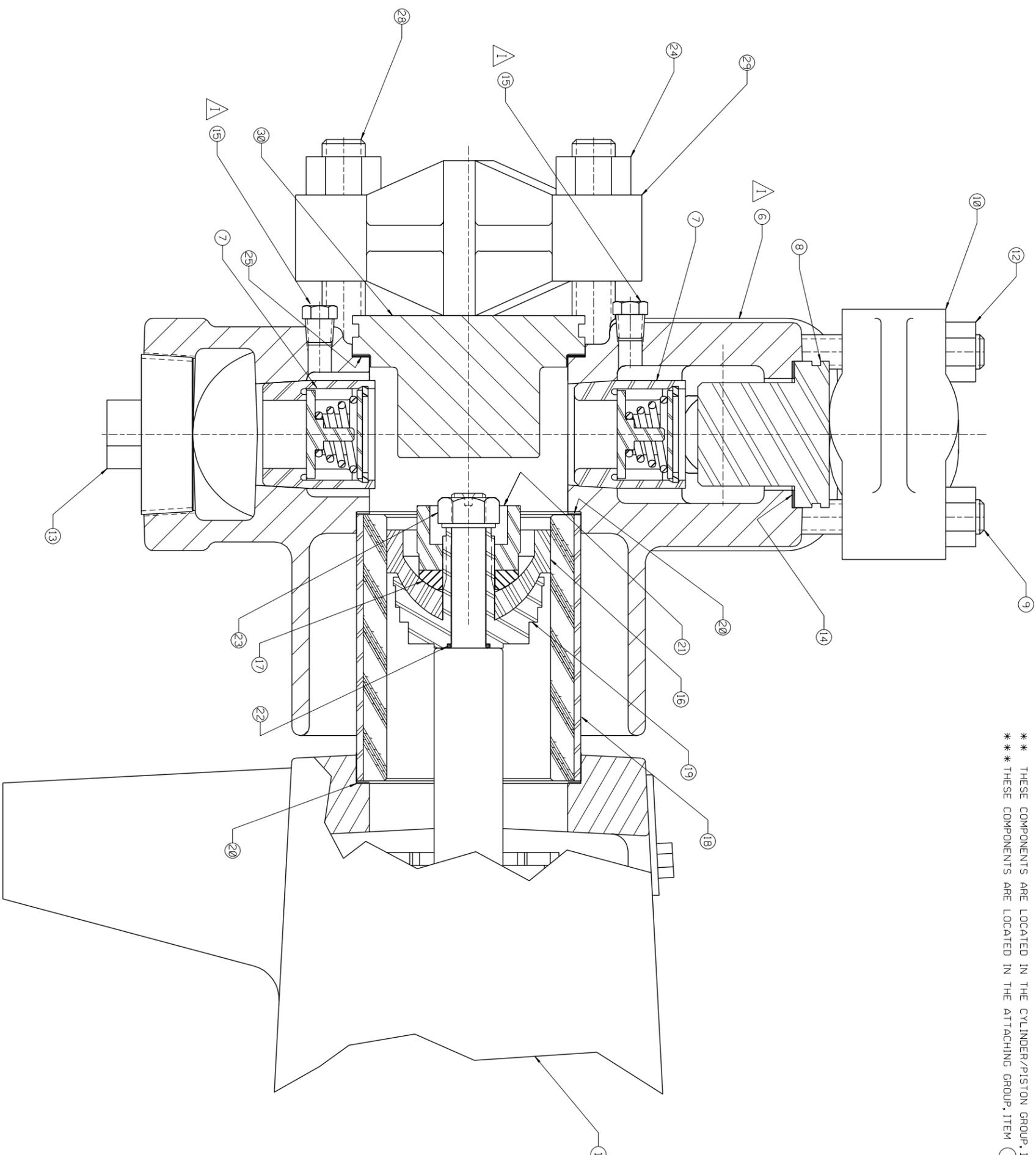


* THESE COMPONENTS ARE LOCATED IN THE FLUID CYLINDER ASSEMBLY, ITEM (2)
 * * THESE COMPONENTS ARE LOCATED IN THE CYLINDER/PISTON GROUP, ITEM (3)
 * * * THESE COMPONENTS ARE LOCATED IN THE ATTACHING GROUP, ITEM (4)



ITEM	NO. RECD	PART NO.	PART NAME
(1)	1	5271955	POWER END:
(2)	1	5268125	FLUID CYLINDER GROUP:
(3)	1	5268131	CYLINDER/PISTON GROUP:
(4)	1	5268143	ATTACHING GROUP:
(5)	1	5266226	CARTON/MANUAL GROUP:

(6)	1	1284777	FLUID CYLINDER:
(7)	6	1278104	VALVE ASSY: DISC, 4.40 SST
(8)	3	A80387	VALVE COVER:
(9)	6	A5076	STUD: 1/2-13 UNC-2A X 3.25 LG.
(10)	3	A80391	VALVE COVER CLAMP:
(11)	2	1177202	CAPPLUG: INT. 175 (NOT SHOWN)
(12)	6	1121511	HEX NUT: 1/2-13
(13)	3	1105121	PLUG: 2" PIPE
(14)	3	1279675	VALVE COVER GASKET:
(15)	6	P501267	PLUG: 1/8" PIPE
(16)	3	A3434N	PISTON CUP: NEOPRENE
(17)	3	1207289	WASHER:
(18)	3	1257452	CYLINDER: 2 1/4" ID, CERAMIC
(19)	3	1278125	PLUNGER CUP:
(20)	6	1279676	CYLINDER GASKET:
(21)	3	A5016	PLUNGER NUT:
(22)	3	1101176	O-RING: 3/8" OD X .063 NDM., BUNA-N
(23)	3	8309	SPECIAL HEX NUT: 1/2-13
(24)	8	1121513	HEX NUT: 5/8-11
(25)	3	1279674	CYLINDER COVER GASKET:
(26)	1	1187039	PETCOCK: (NOT SHOWN)
(27)	2	A91672	STUD: 5/8-11 UNC-2A X 7.88 LG. (NS)
(28)	6	1279602	STUD: 3/8-11 UNC-2A X 10.00 LG.
(29)	3	A80392	CYLINDER HEAD CLAMP:
(30)	3	1285112	CYLINDER COVER:

- NOTES:
- 1 TORQUE FASTENERS PER FMC ENGR SPEC AS-22
 - 2 TEST PUMP PER FMC ENGR SPEC AS-15
 - 3 STAMP NAMEPLATE PER FMC ENGR SPEC AS-21
 - 4 PAINT PUMP PER FMC ENGR SPEC CP-20

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Unless Otherwise Specified:

Remove all burrs & sharp corners and fillet.

All dimensions are in inches.

X-gages 1/4" 1/2" 3/4" 1" 1.5" 2" 3" 4" 5" 6" 8" 10" 12"

XX 1/8" 3/16" 1/4" 3/8" 1/2" 5/8" 3/4" 1" 1 1/4" 1 1/2" 2" 2 1/2" 3" 4" 5" 6" 8" 10" 12"

Finish 125 RMS

FMC FMC Corporation
 Fluid Control Division, 1377
 Superior Way, Houston, Texas 77040

PUMP ASSEMBLY

W1118D-1, W/2" NPT X 1 1/4" NPT FLUID
 END, NEOPRENE/FABRIC PISTON
 4.40 SST DISC VALVE ASSEMBLIES

REV	BY	DATE	ECN	DATE	SCALE	DRAWING NO.
J	REV BOM		5802294	PLUG	06-10-98	
H	NEW PLUGS		5802294	PLUG	06-10-98	
I	REVISED & DIGITIZED		5802294	SLEF	08-22-97	
REV	WAS		ECN	BY	DATE	

12847743

RELEASED FOR PRODUCTION
 DATE: 08-21-97
 SCALE: NONE
 DRAWING NO. 12847743