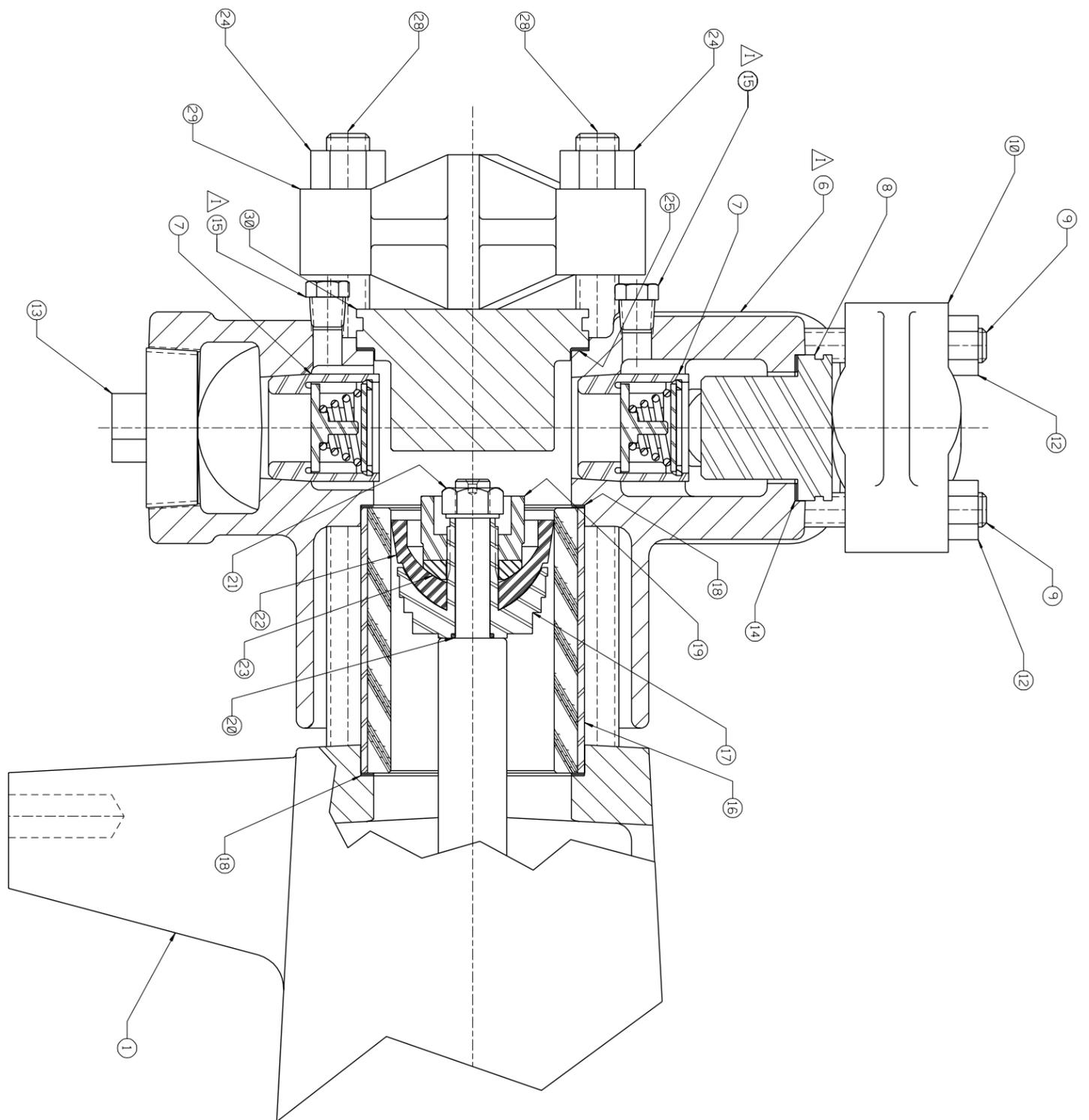


\* THESE COMPONENTS ARE LOCATED IN THE FLUID CYLINDER ASSEMBLY, ITEM (2)  
 \*\* THESE COMPONENTS ARE LOCATED IN THE CYLINDER/PISTON GROUP, ITEM (3)  
 \*\*\* THESE COMPONENTS ARE LOCATED IN THE ATTACHING GROUP, ITEM (4)



ITEM NO.	PART NO.	PART NAME
(1)	5271955	POWER END ASSEMBLY:
(2)	5268125	FLUID CYLINDER GROUP:
(3)	3264502	CYLINDER/PISTON GROUP:
(4)	5268143	ATTACHING GROUP:
(5)	5266226	CARTON/MANUAL GROUP:
(6)	1284777	FLUID CYLINDER:
(7)	1278104	VALVE ASSEMBLY: DISC, 440 SST
(8)	A80387	VALVE COVER:
(9)	A5076	STUD: 1/2-13 UNC-2A X 3.25 LG.
(10)	A80391	VALVE COVER CLAMP:
(11)	1177202	CAPPLUG: INT. 17S (NOT SHOWN)
(12)	1121511	HEX NUT: 1/2-13
(13)	1105121	PLUG: 2" PIPE
(14)	1279675	VALVE COVER GASKET:
(15)	P501267	PLUG: 1/8" PIPE
(16)	1267586	CYLINDER: 2 3/4" ID, CERAMIC
(17)	A91663	CUP HOLDER:
(18)	1279676	CYLINDER GASKET:
(19)	A5016	PLUNGER NUT:
(20)	1101176	O-RING: 3/8" OD X .063 NOM, BUNA-N
(21)	8309	SPECIAL HEX NUT: 1/2-13
(22)	A268N	PISTON: 2 3/4" DIA, NEOPRENE & FABRIC
(23)	1216753	WASHER:
(24)	1121513	HEX NUT: 5/8-11
(25)	1279674	CYLINDER COVER GASKET:
(26)	1187039	PETCOCK: (NOT SHOWN)
(27)	A91672	STUD: 5/8-11 UNC-2A X 7.88 LG. (NS)
(28)	1279602	STUD: 5/8-11 UNC-2A X 10.00 LG.
(29)	A80392	CYLINDER HEAD CLAMP:
(30)	1285112	CYLINDER COVER:

- NOTES:
- 1 TORQUE FASTENERS PER FMC ENGR SPEC AS-22
  - 2 TEST PUMP PER FMC ENGR SPEC AS-15
  - 3 STAMP NAMEPLATE PER FMC ENGR SPEC AS-21
  - 4 PAINT PUMP PER FMC ENGR SPEC CP-20

REV	BY	DATE	ECN	BY	DATE
J	REV BOM				
I	REVISED & REDRAWN	06-12-98			
H	REVISED & REDRAWN	11-09-95			
REV	WAS				

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Unless Otherwise Specified: All dimensions are in inches. Angles: 1/2° XX ±.015 XXX ±.005 Finish: 125 RMS	PUMP ASSEMBLY M11220, W/2" NPT X 1 1/4" NPT FLUID END, NEOPRENE & FABRIC PISTON & 440 SST DISC VALVE ASSEMBLIES
RELEASED FOR PRODUCTION ECN: _____ DATE: _____ DRANN: CHJ 11-09-95 SCALE: NONE CKD: SL 11-09-95 SIZE: _____ APPD: RMC 12-08-95 D 1284744	DRAWING NO. <b>1284744</b>

1284744