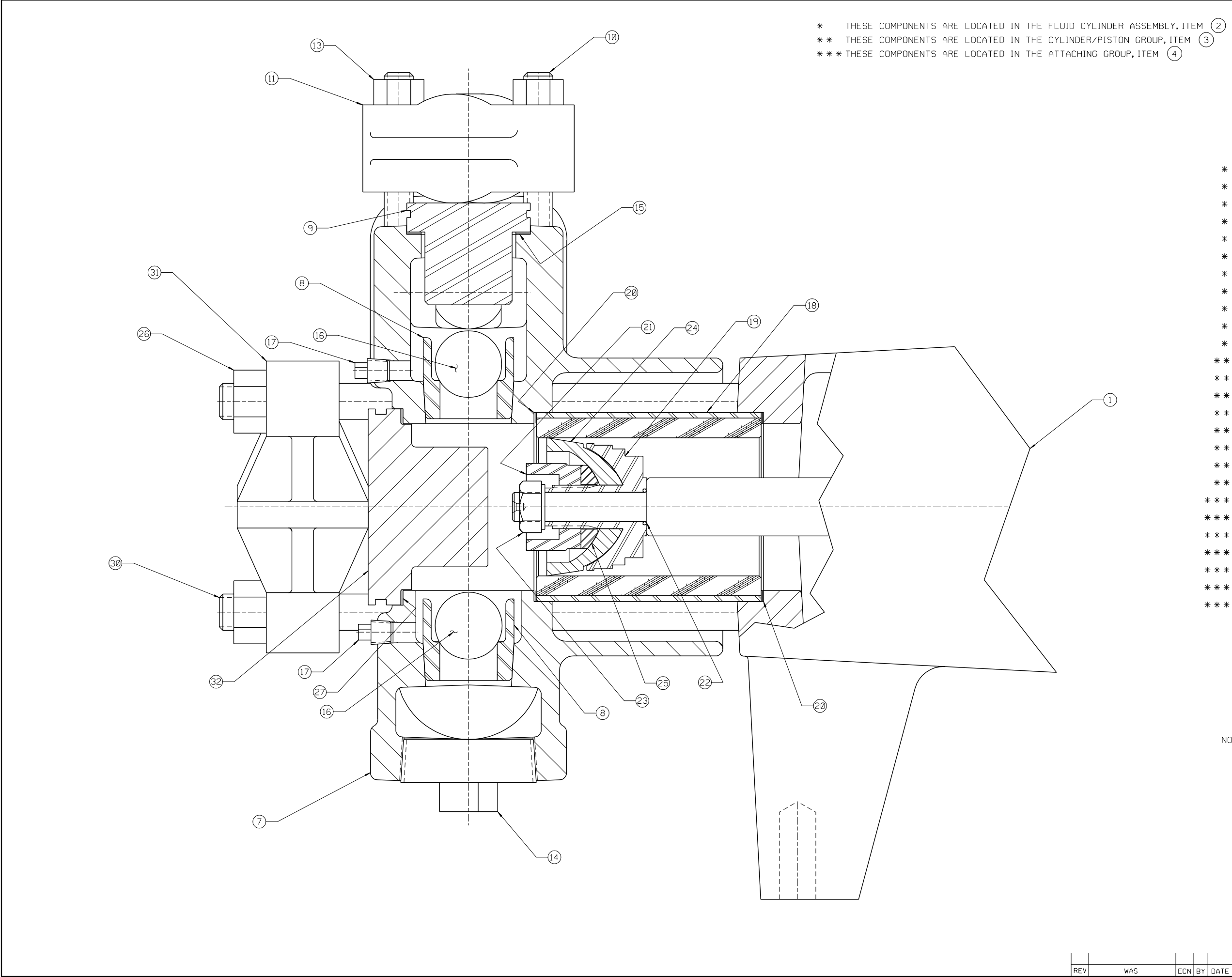




ITEM	NO. REQD	PART NO.	PART NAME
①	1	5271956	POWER END ASSEMBLY: RH DRIVE
②	1	5268126	FLUID CYLINDER ASSEMBLY:
③	1	3264501	CYLINDER/PISTON GROUP:
④	1	5268142	ATTACHING GROUP:
⑤	1	5268146	CARTON/MANUAL GROUP:
⑥	1	5260800	PLUG: 1¼" PIPE (NOT SHOWN)
* ⑦	1	1284777	FLUID CYLINDER:
* ⑧	6	1284740	VALVE SEAT: BALL, 440 SST
* ⑨	3	1285113	VALVE COVER:
* ⑩	6	A5076	STUD: ½-13 UNC-2A X 3.25 LG.
* ⑪	3	A80391	VALVE COVER CLAMP:
* ⑫	2	1177202	CAPLUG: INT. 17S (NOT SHOWN)
* ⑬	6	1121511	HEX NUT: ½-13
* ⑭	3	1105121	PLUG: 2" PIPE
* ⑮	3	1279675	VALVE COVER GASKET:
* ⑯	6	1101419	BALL: 1⅛" DIA, 440 SST GR-100
* ⑰	6	1109973	PLUG: ⅛" PIPE
** ⑱	3	1267586	CYLINDER: 2¾" ID, CERAMIC
** ⑲	3	A91663	PLUNGER CUP:
** ⑳	6	1279676	CYLINDER GASKET:
** ㉑	3	A5016	CUP HOLDER:
** ㉒	3	1101176	O-RING: ⅝" OD X .063 NOM., BUNA-N
** ㉓	3	8309	SPECIAL HEX NUT: ½-13
** ㉔	3	5260221	PISTON: 2¾" DIA, CARBOX. NIT. & FAB.
** ㉕	3	1216753	WASHER:
*** ㉖	8	1121513	HEX NUT: ⅝-11
*** ㉗	3	1279674	CYLINDER COVER GASKET:
*** ㉘	1	1187039	PETCOCK: (NOT SHOWN)
*** ㉙	2	A91672	STUD: ⅝-11 UNC-2A X 7.88 LG. (NS)
*** ㉚	6	1279602	STUD: ⅝-11 UNC-2A X 10.00 LG.
*** ㉛	3	A80392	CYLINDER HEAD CLAMP:
*** ㉜	3	1285112	CYLINDER COVER:

NOTES:
1 TORQUE FASTENERS PER FMC ENGR SPEC AS-22
2 TEST PUMP PER FMC ENGR SPEC AS-15
3 STAMP NAMEPLATE PER FMC ENGR SPEC AS-21
4 PAINT PUMP PER FMC ENGR SPEC CP-20

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Unless Otherwise Specified: Remove all burrs & sharp corners .005 R. All diameters concentric unless .000 T.U.S. Angles ±1/2° .X ±.01 .XX ±.015 .XXX ±.005 Finish 125 RMS All dimensions are in inches		PUMP ASSEMBLY W1122BCD, RH, W/2" NPT X 1¼" NPT FLUID END, CARBOX. NITRILE & FABRIC PISTON & 440 SST BALL VALVE ASSEMBLIES	
RELEASED FOR PRODUCTION	DRAWN	WES	05-03-96
ECN	DATE	CKD.	SL
13149	05-03-96	APPD.	RMc
		SCALE:	NONE
		SIZE	D
		DRAWING NO.	3269232

REV	WAS	ECN	BY	DATE

3269232